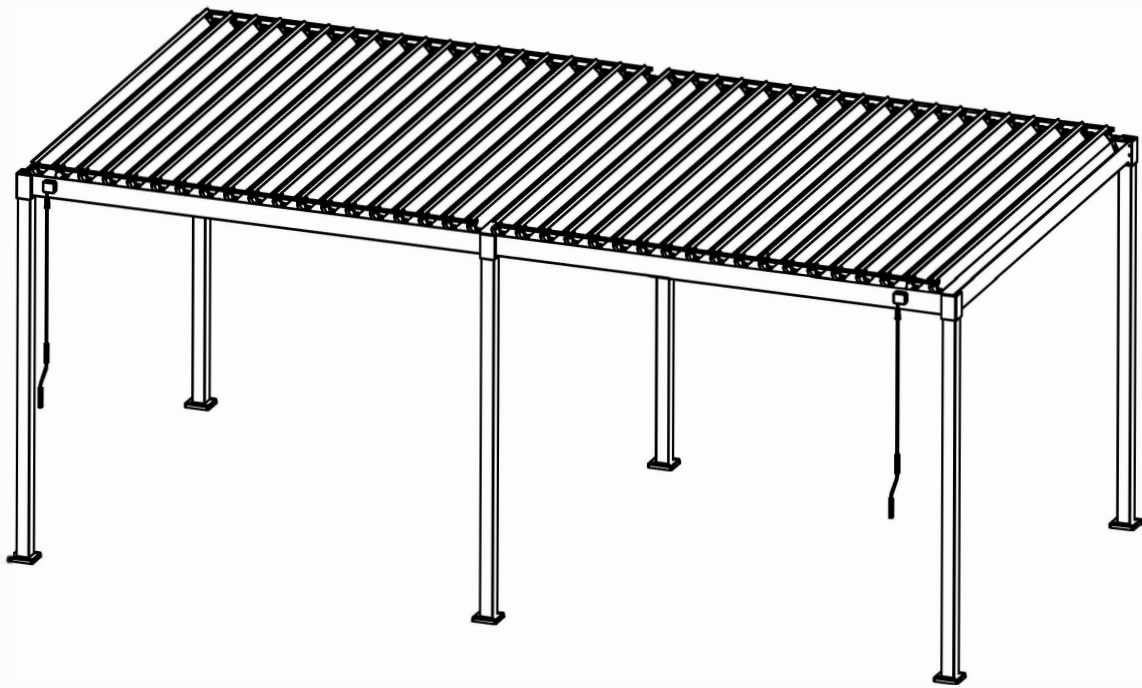
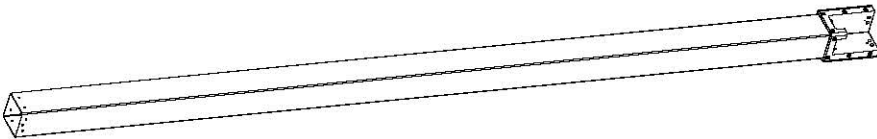
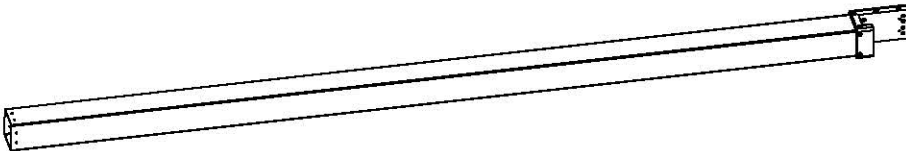
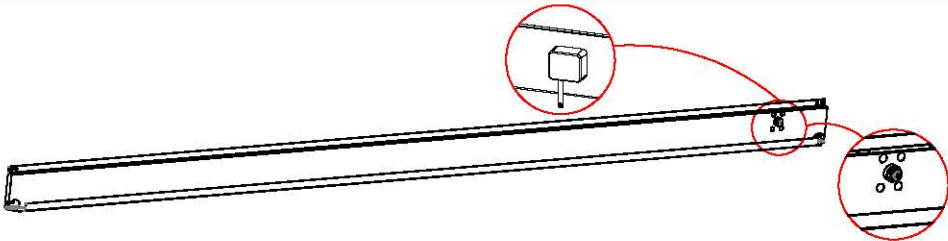
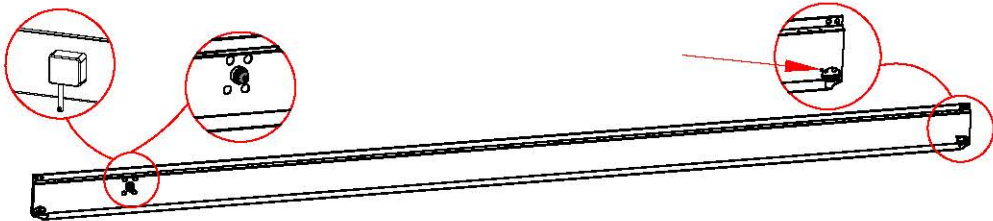
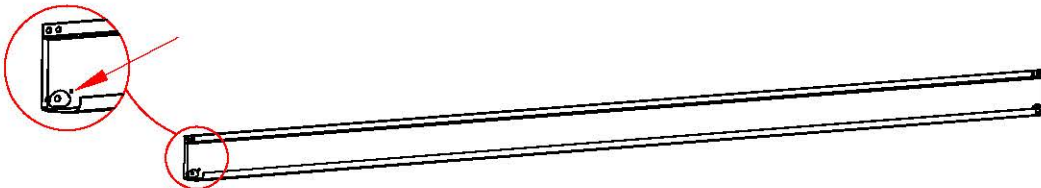
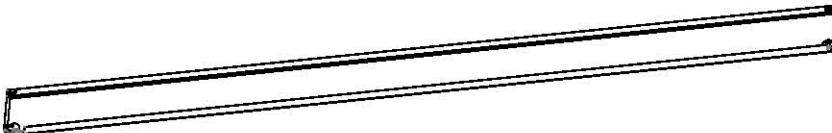
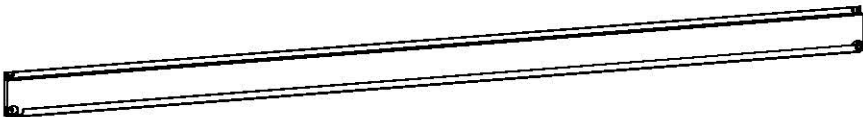


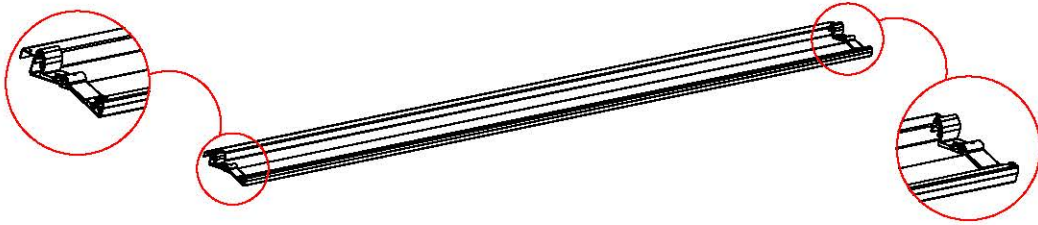
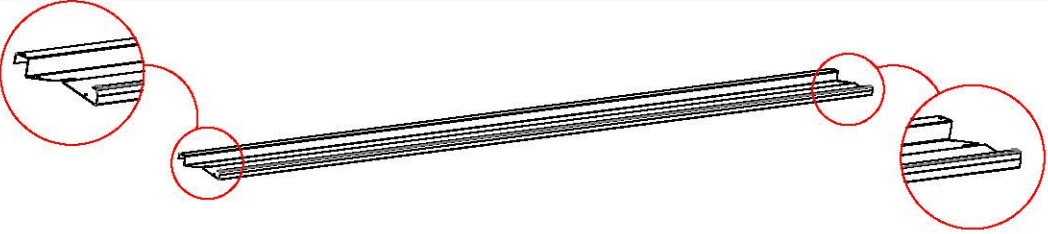
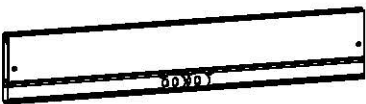
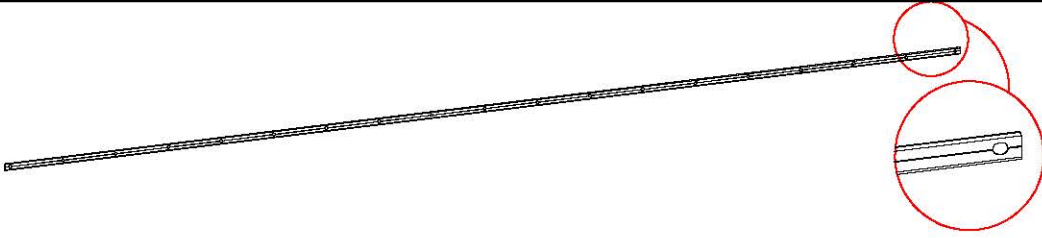
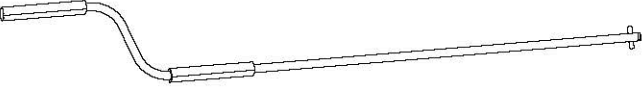
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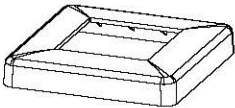
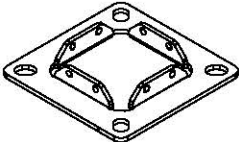
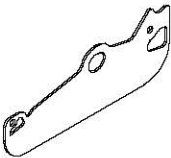
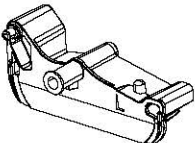
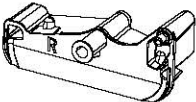
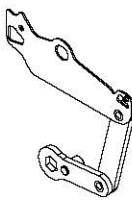
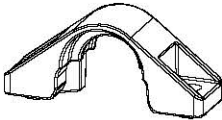
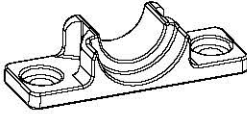
User Manual

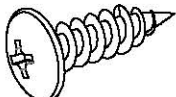
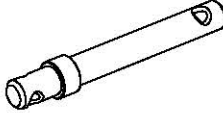
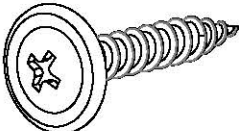
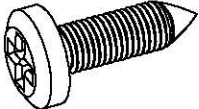
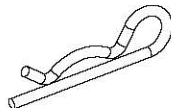
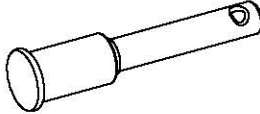

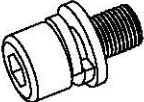


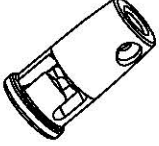



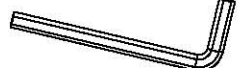
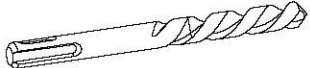

	REF	QTY	REF	QTY	REF	QTY
Carton 1/4	A	4PCS	A1	2PCS	I	6PCS
	J	6PCS	K	2PCS	L	2PCS
	M1	80PCS	M2	80PCS	O	210PCS
	P	4PCS	Q	92PCS	R	153PCS
	S	14PCS	T	4PCS	U	27PCS
	U1	27PCS	V	2PCS	W	24PCS
	X	1PC	Y	2PCS	Y1	2PCS
	Z	1PC	Y6	1PC	User Manual	1SET
Carton 2/4	B	1PC	B1	1PC	B2	1PC
	B3	1PC	C	2PCS	F	2PCS
	G	4PCS	H	2PCS	K1	38PCS
	K2	38PCS				
Carton 3/4	D1	18PCS	D	1PC		
Carton 4/4	D1	18PCS	D	1PC		

REF	PICTURE	QTY
A		4PCS
A1		2PCS
B		1PC
B1		1PC
B2		1PC
B3		1PC
C		2PCS

REF	PICTURE	QTY
D		2PCS
D1		36PCS
F		2PCS
G		4PCS
H		2PCS

REF	PICTURE	QTY
I		6PCS
J		6PCS
K		2PCS
K1		38PCS
K2		38PCS
L		2PCS
M1		80PCS
M2		80PCS

REF	PICTURE	QTY
O	 ST5.5x23mm	210PCS
P		4PCS
Q	 ST4.2x25mm	92PCS
R	 ST4.8x16mm	153PCS
S		14PCS
T		4PCS
U	 M8x16mm	27PCS
U1	 M8x18mm	27PCS

REF	PICTURE	QTY
V		2PCS
W		24PCS
X		1PC
Y		2PCS
Y1		2PCS
Z	 Ø12mm	1PC
Y6		1PC

REF	PICTURE	QTY

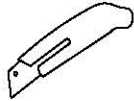
Warning

In snow season or in case of snow forecast open up your shutters in vertical position to avoid any damaging on your pergola.

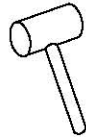
What you need?



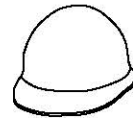
Glove



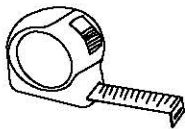
Knife



Hammer



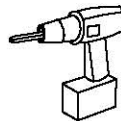
Safety hat



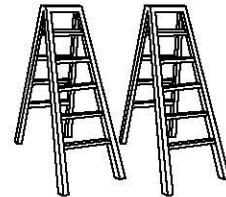
Tapeline



Level bar



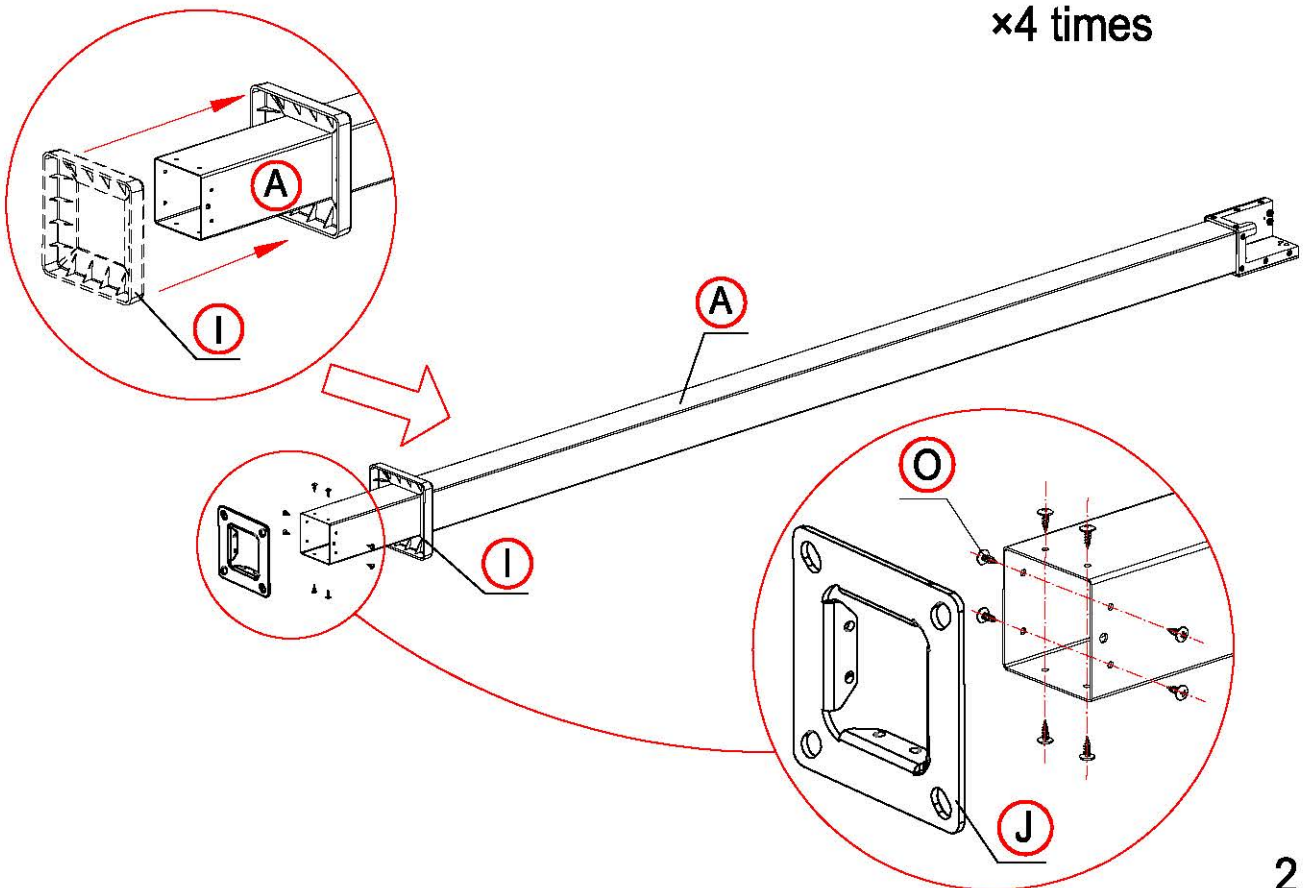
Electric screw driver



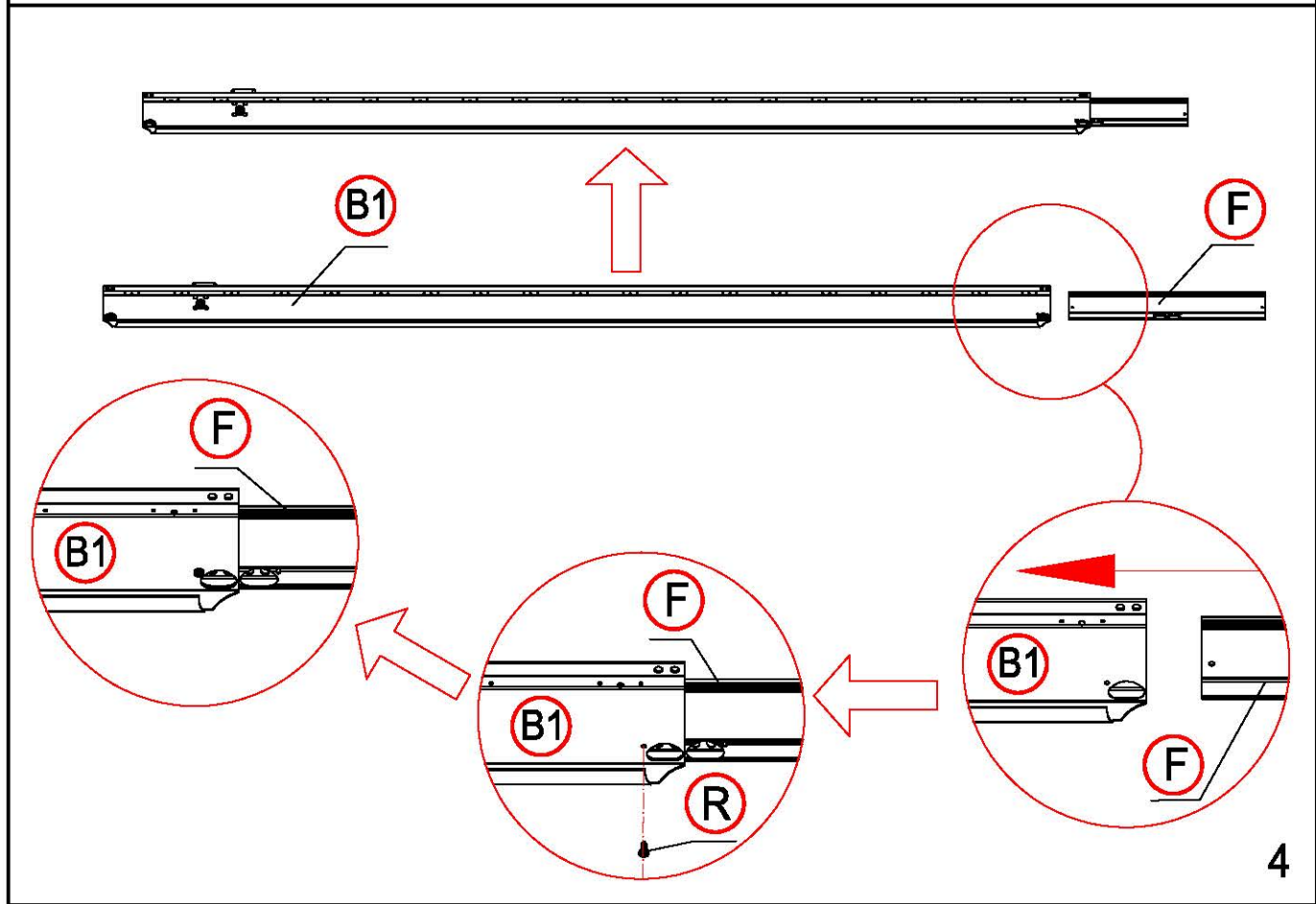
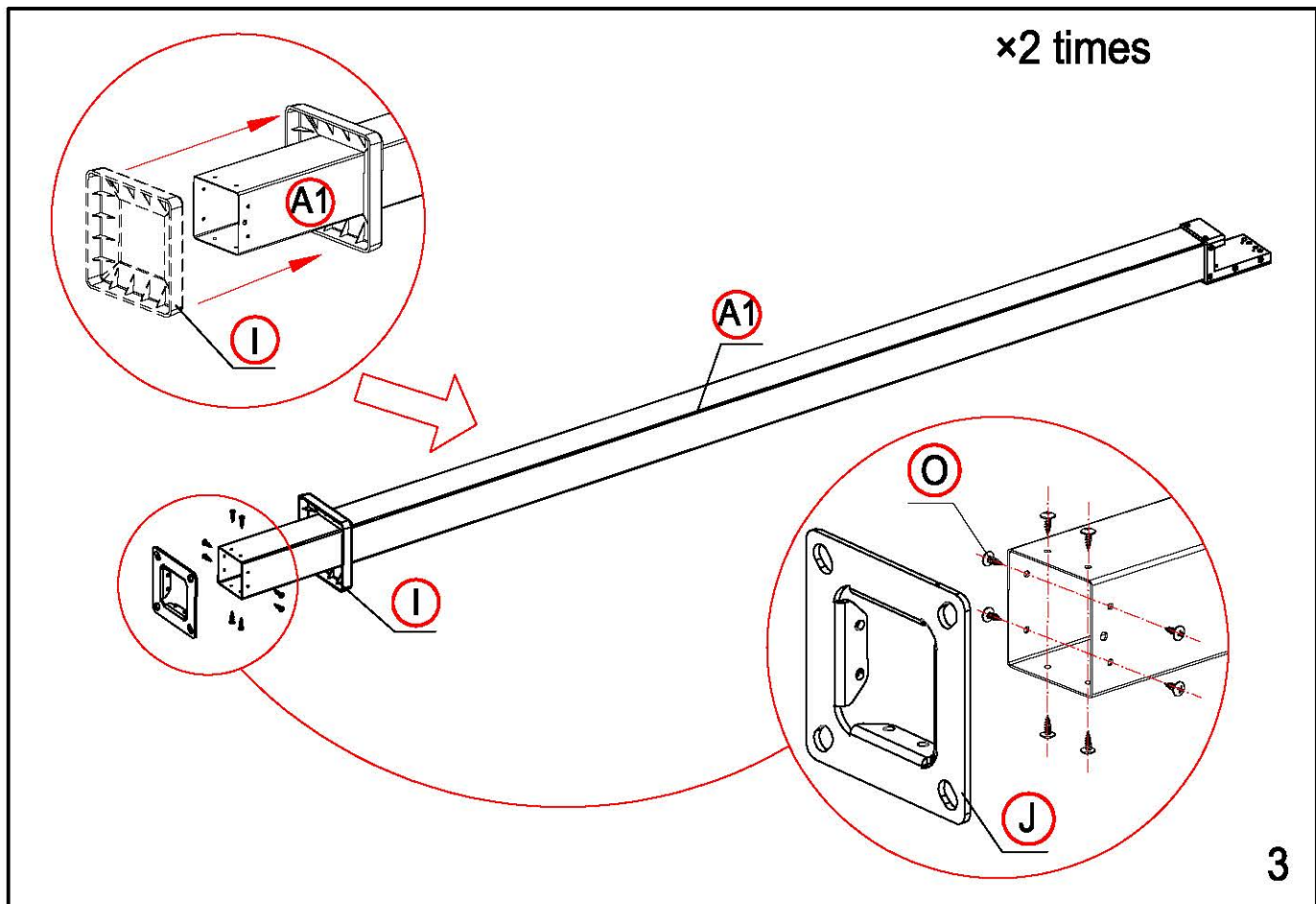
Ladder

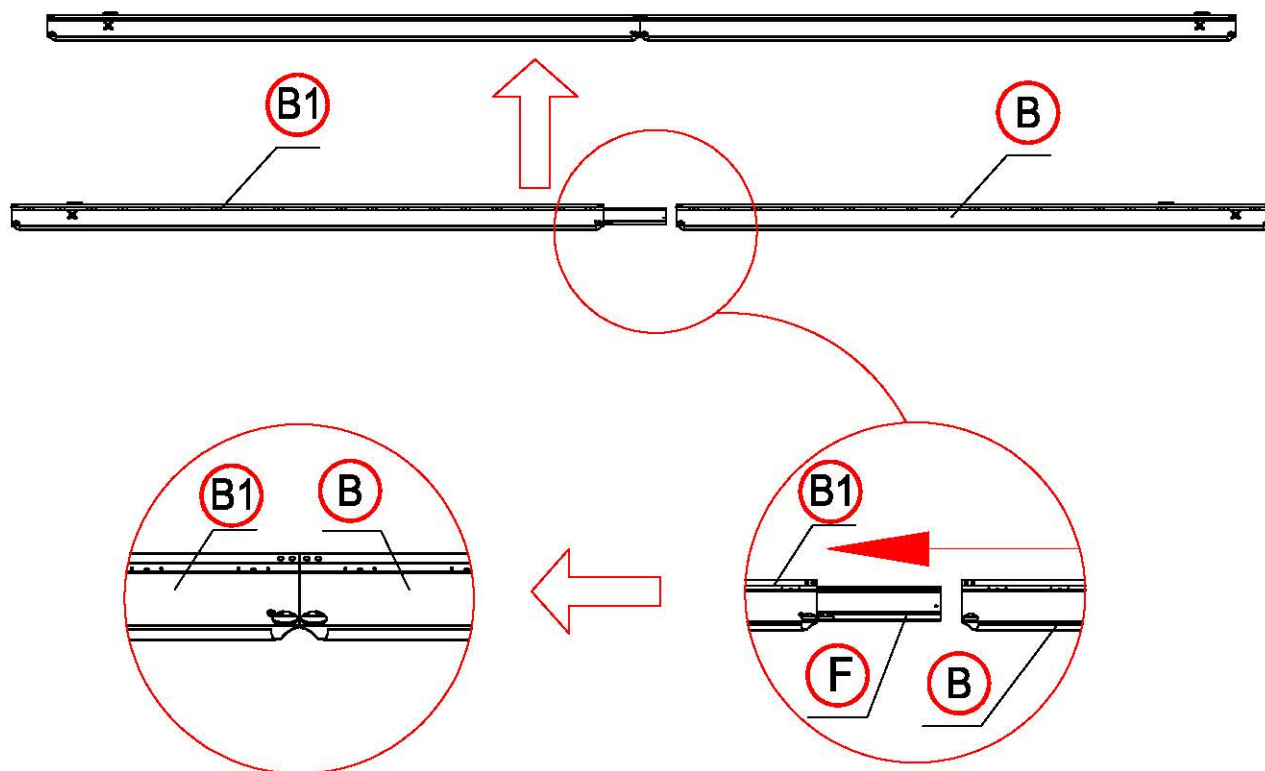
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×4 times

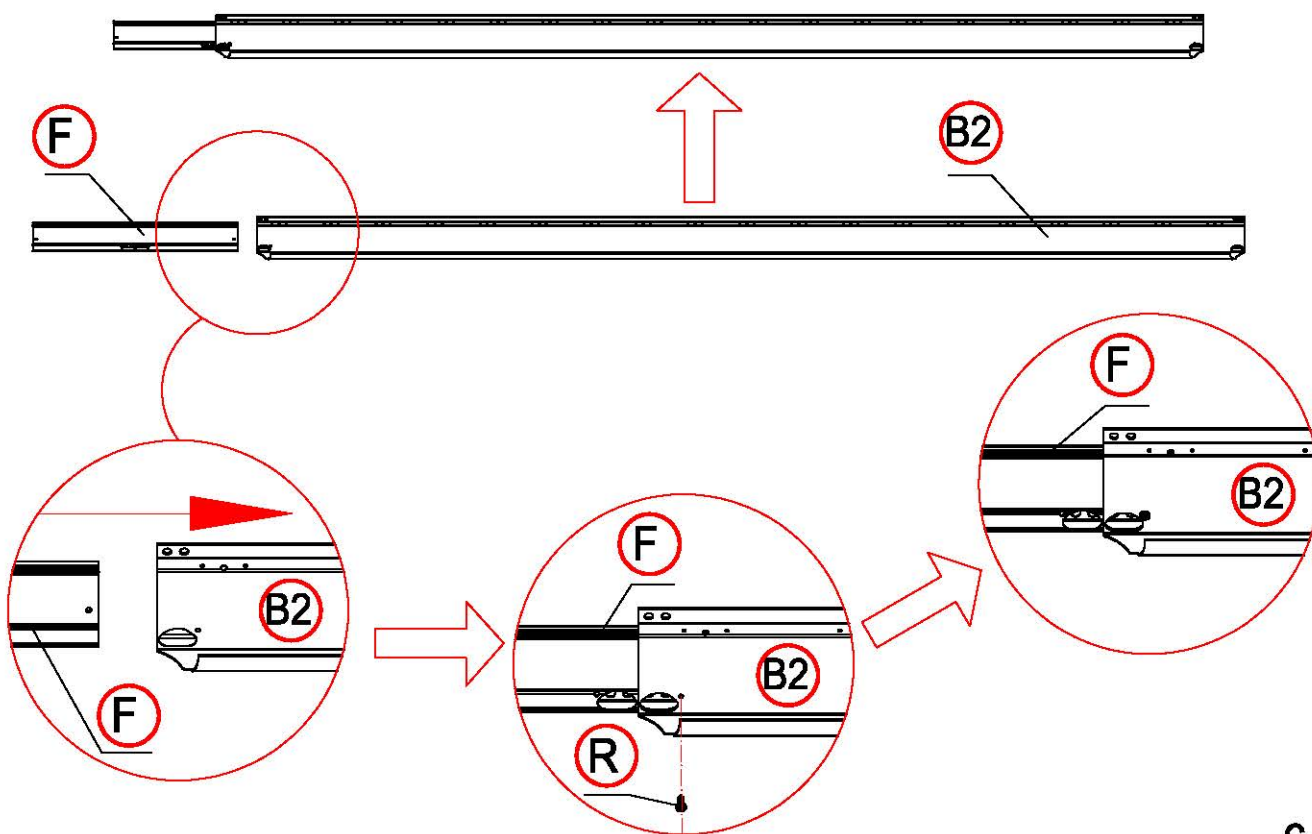


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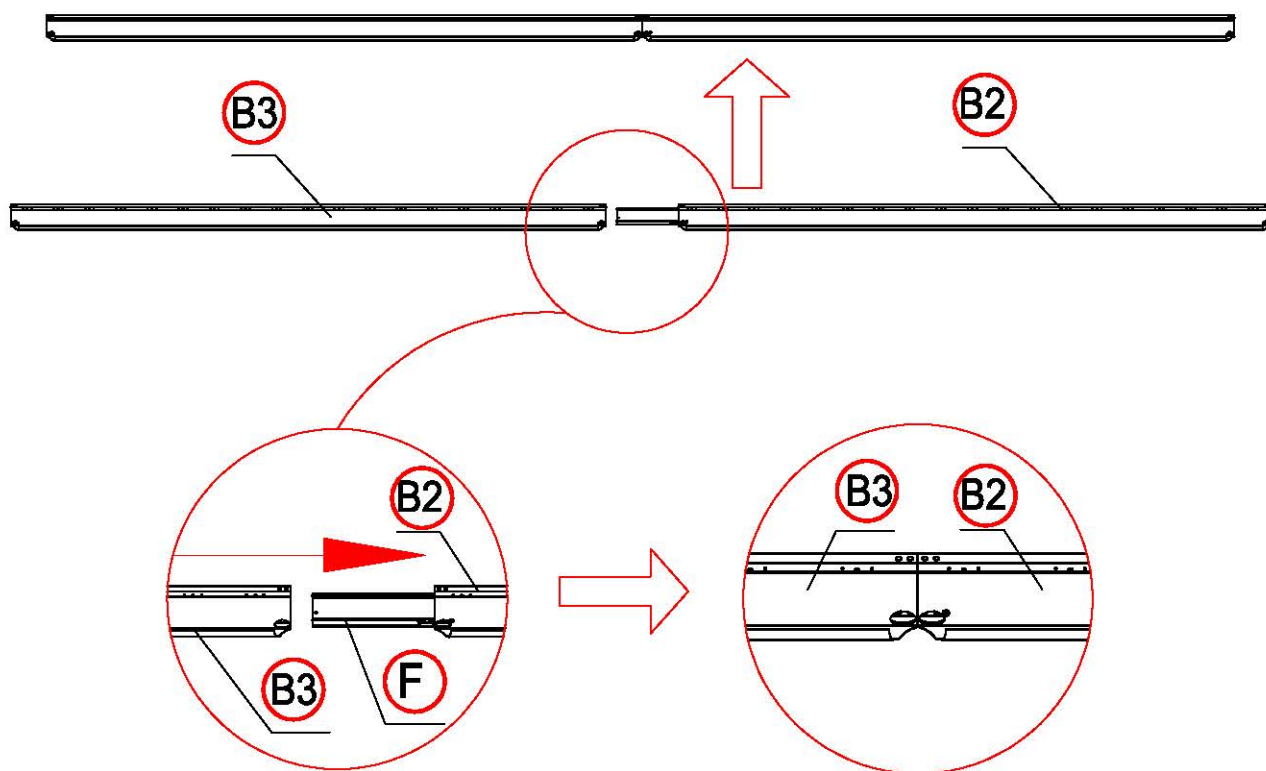


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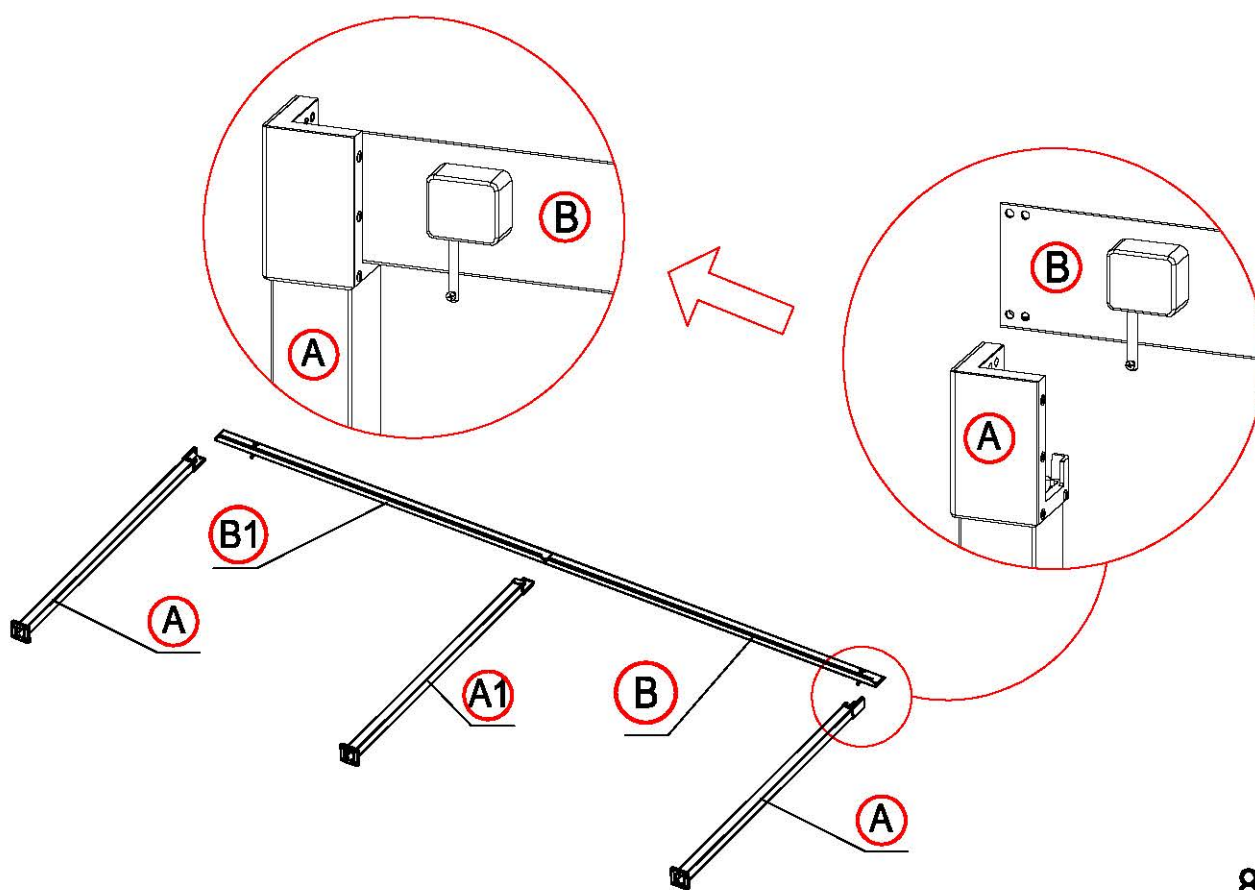


6

7

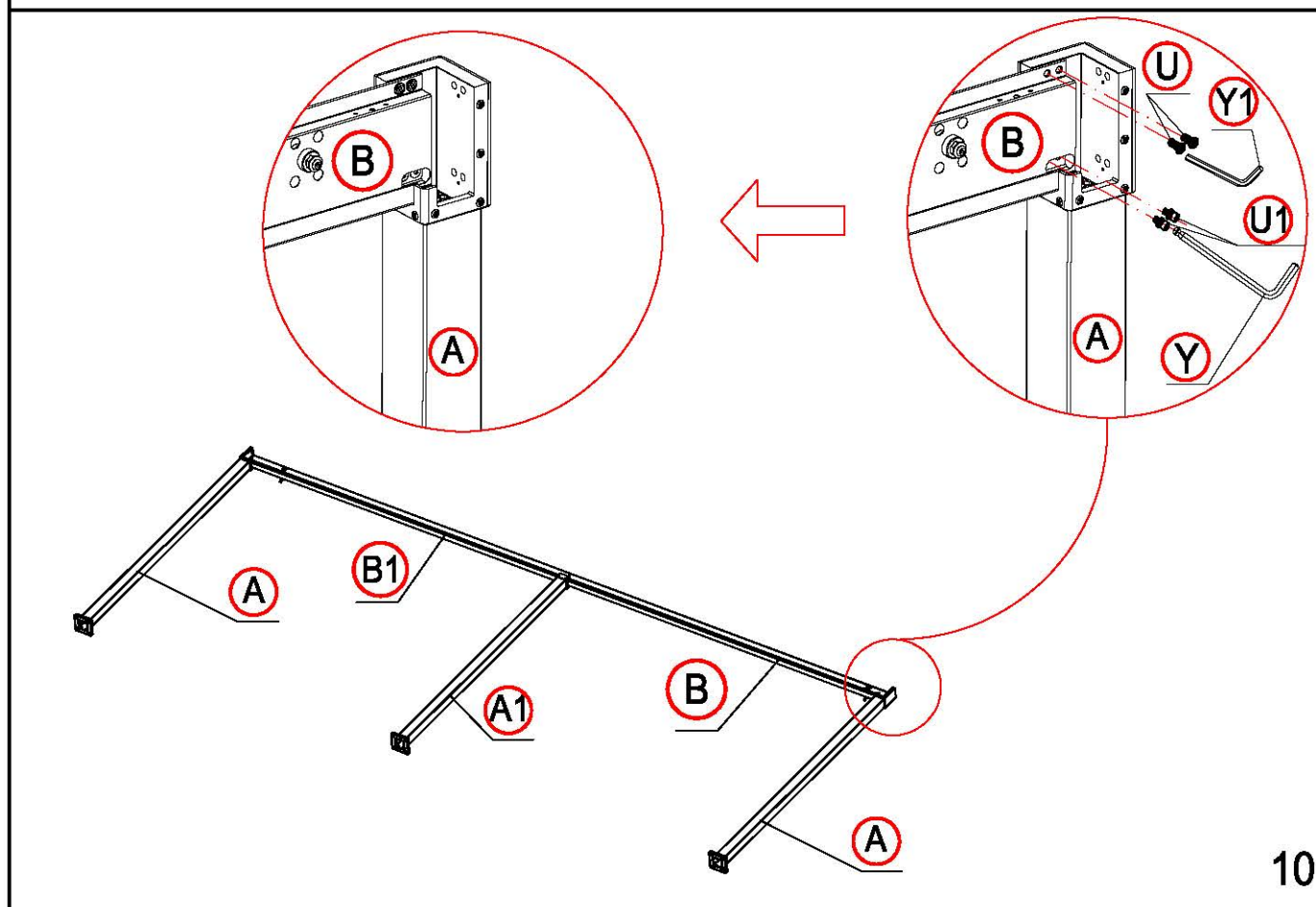
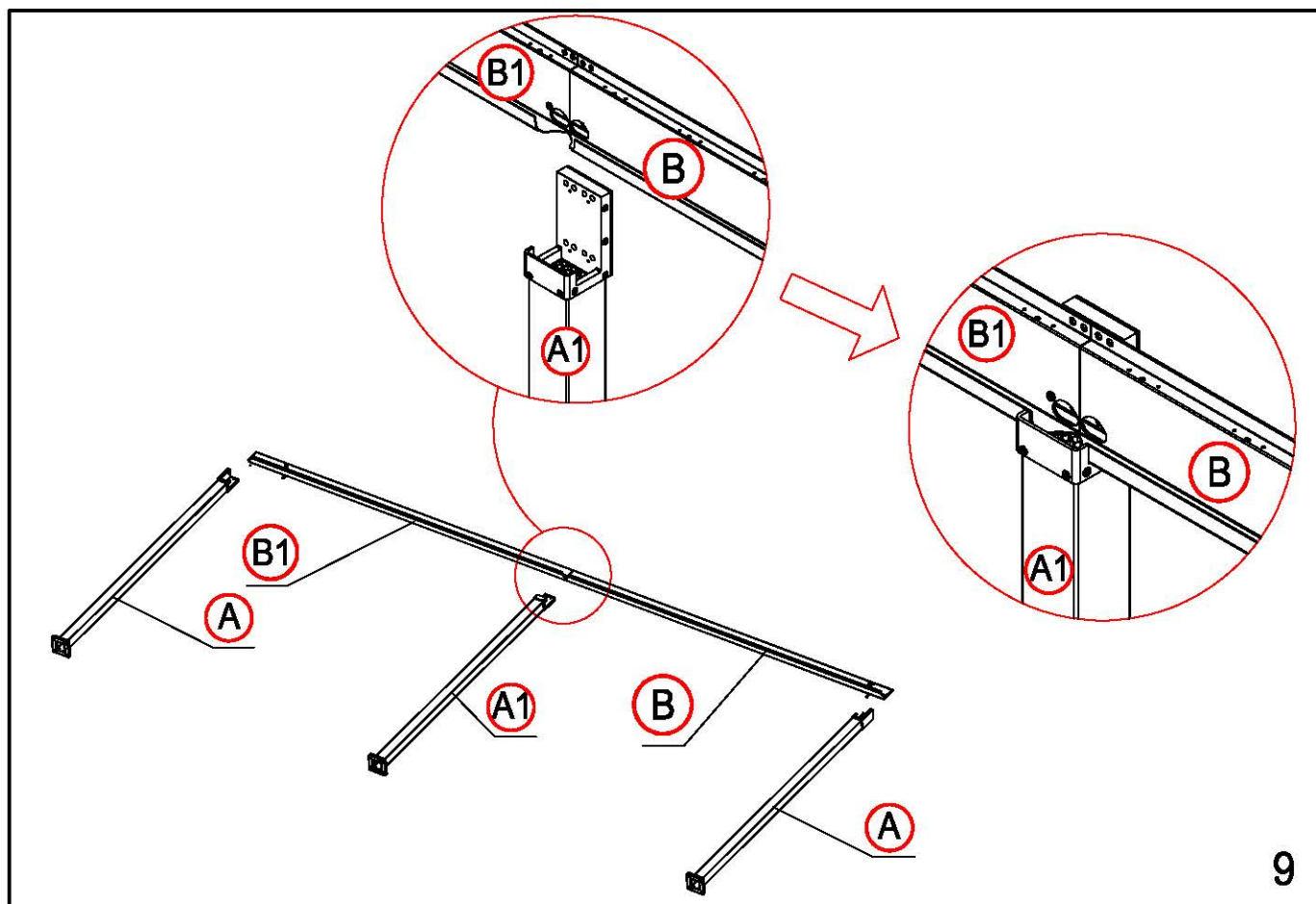


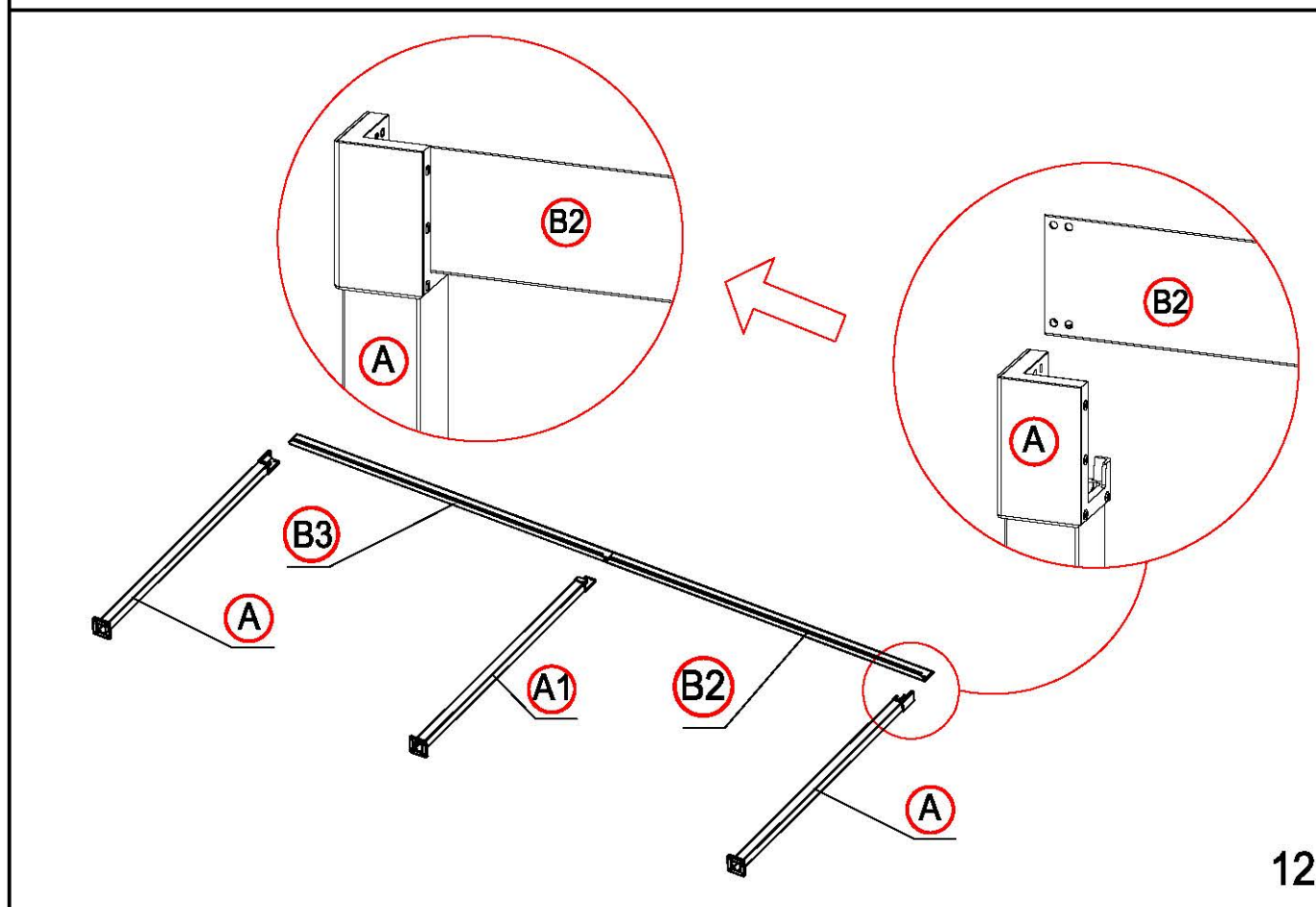
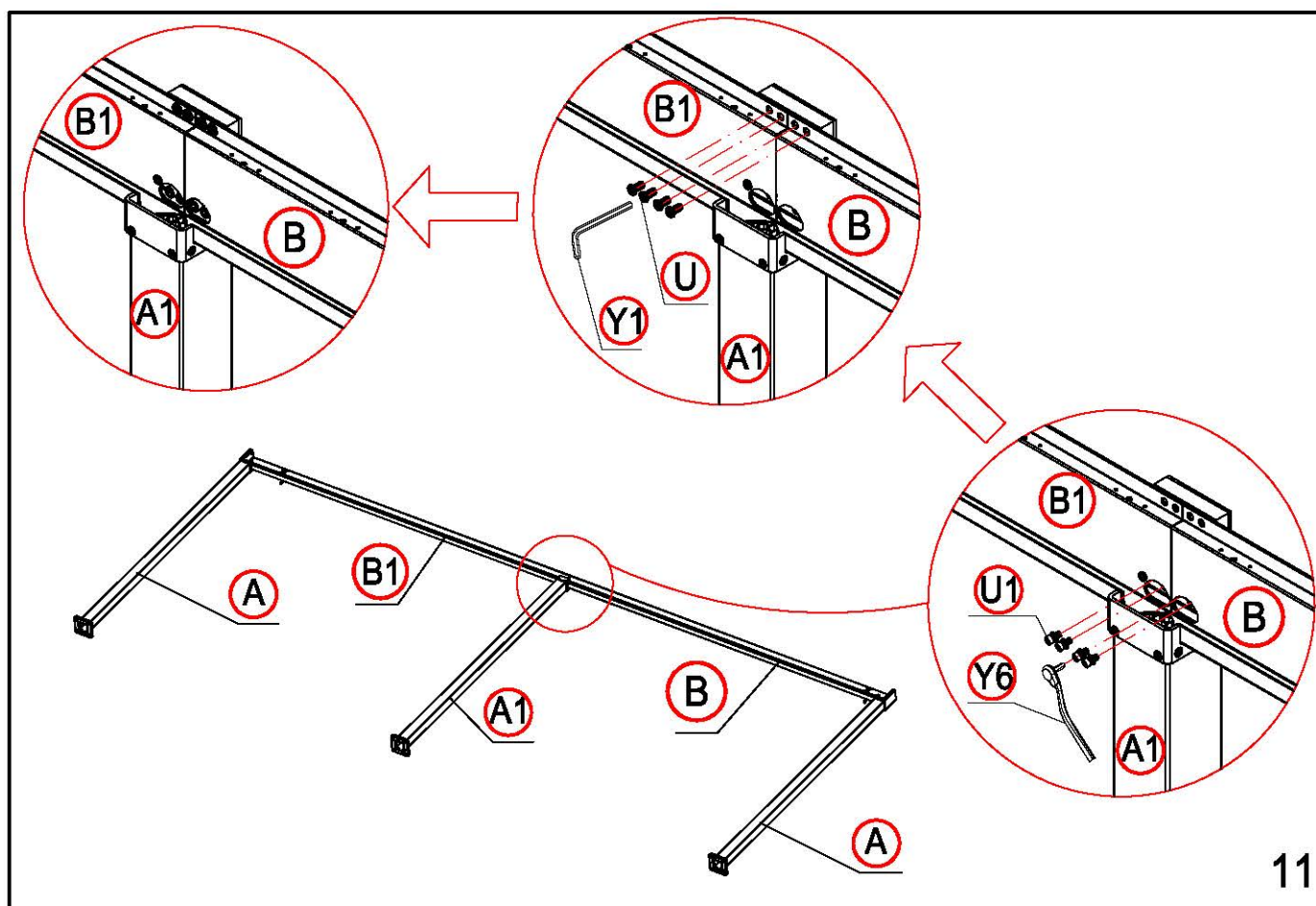
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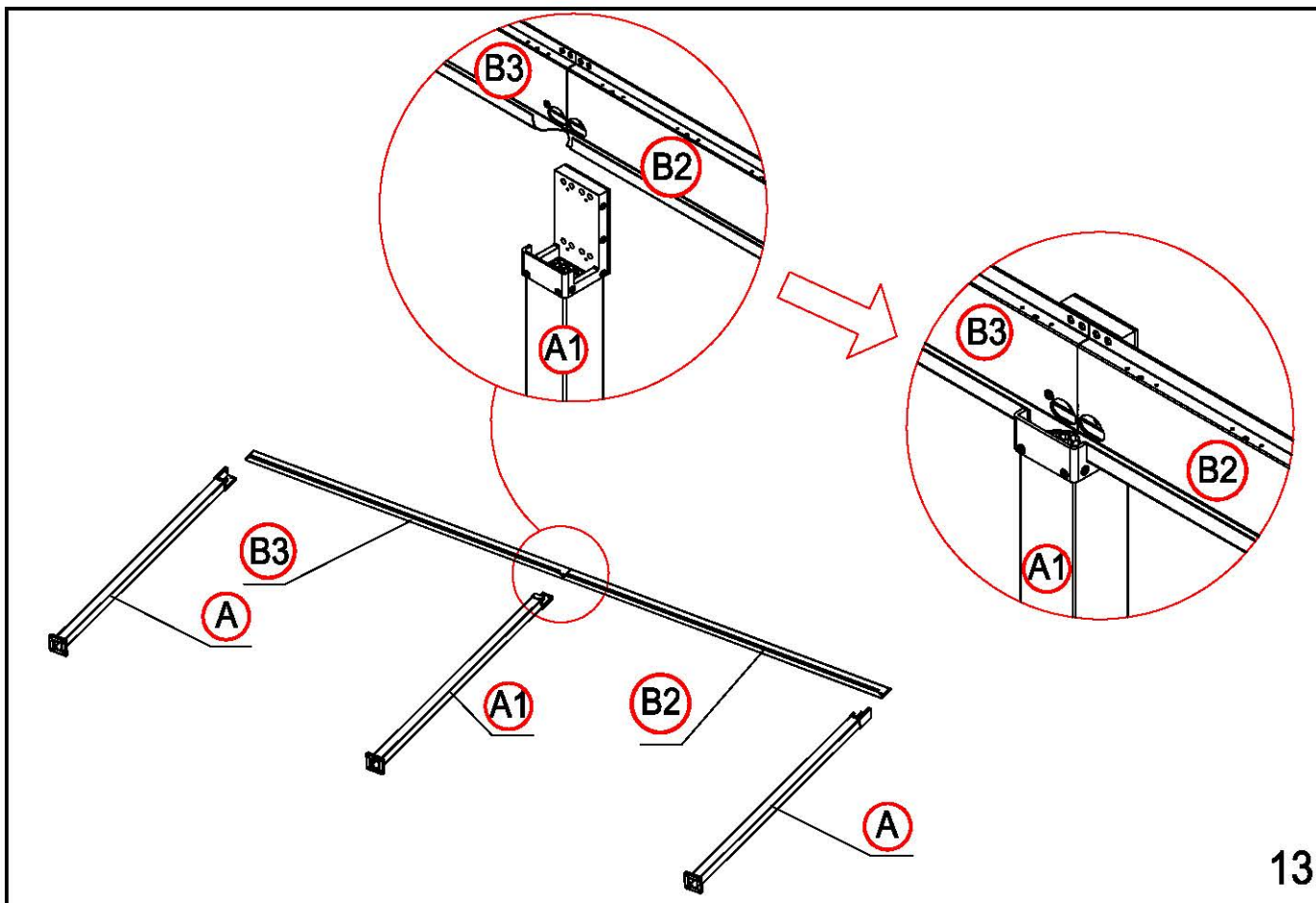


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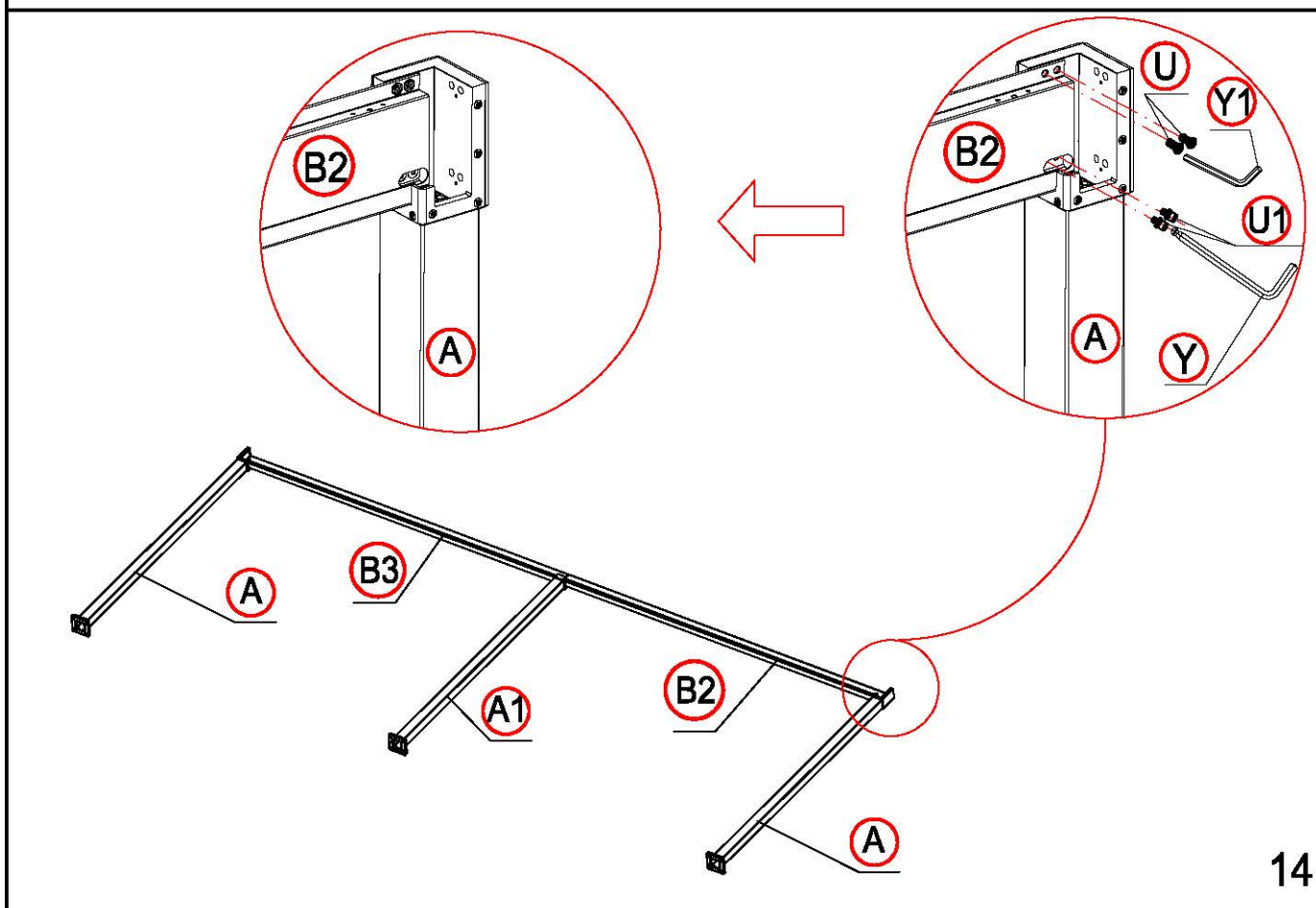
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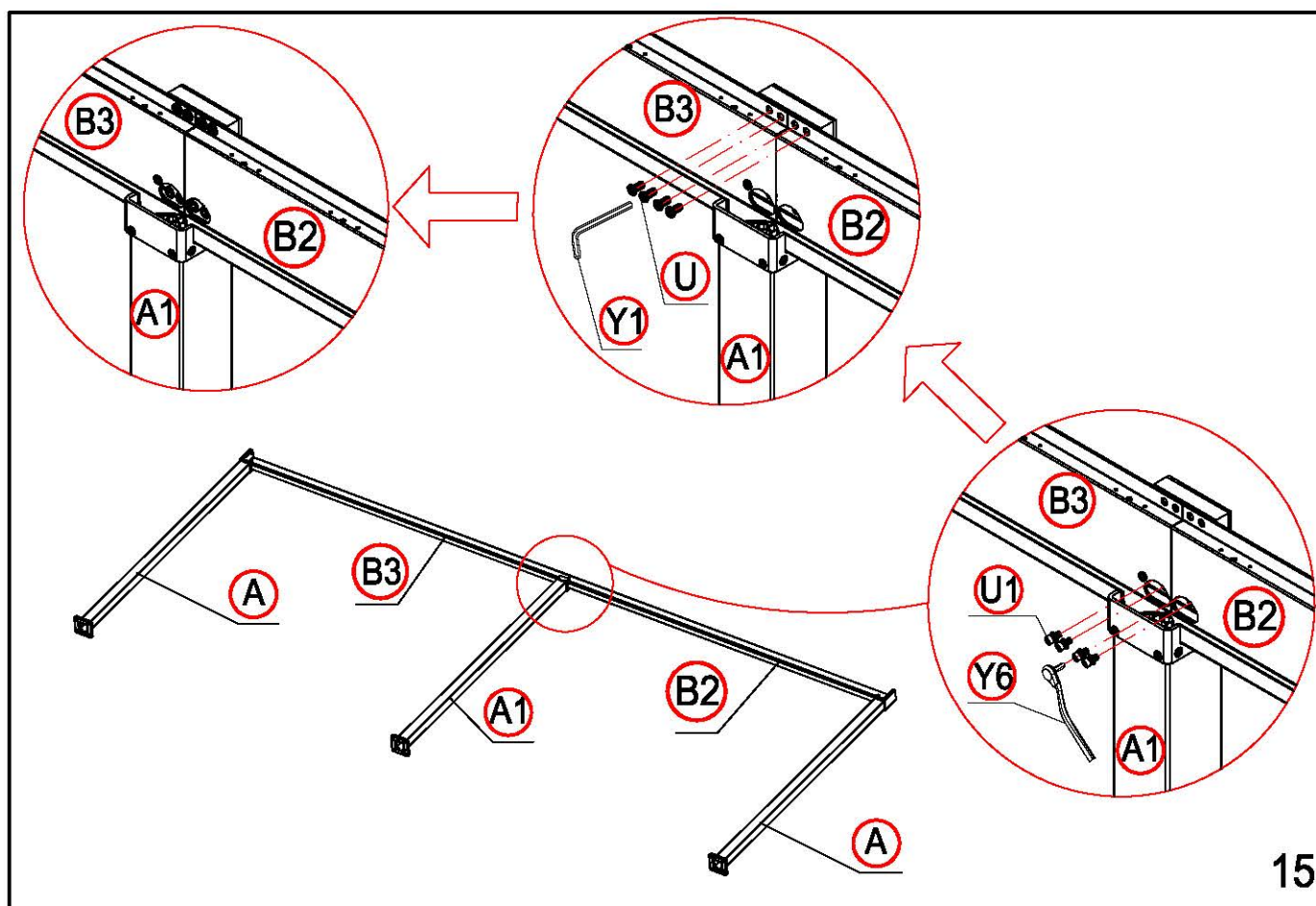




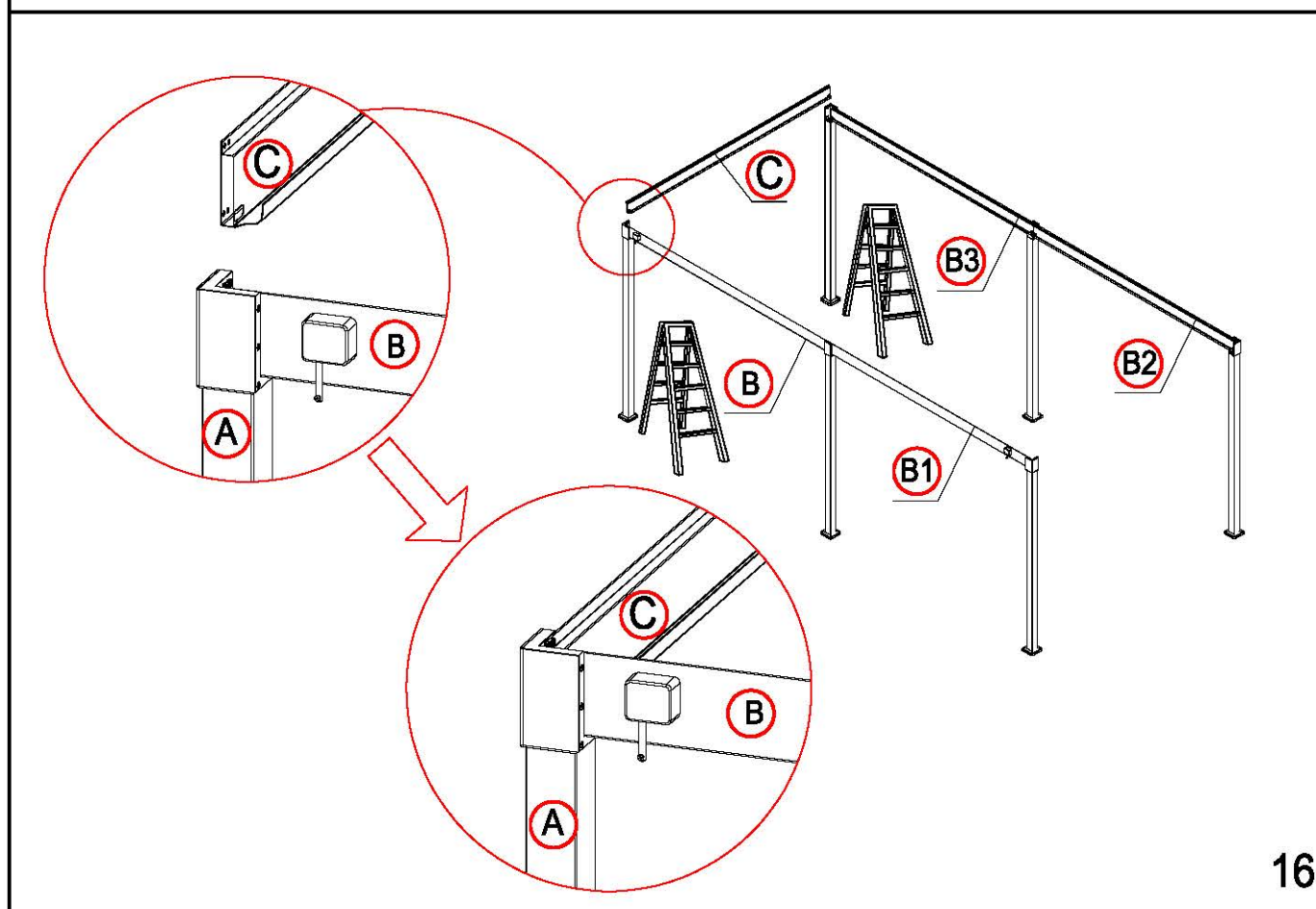
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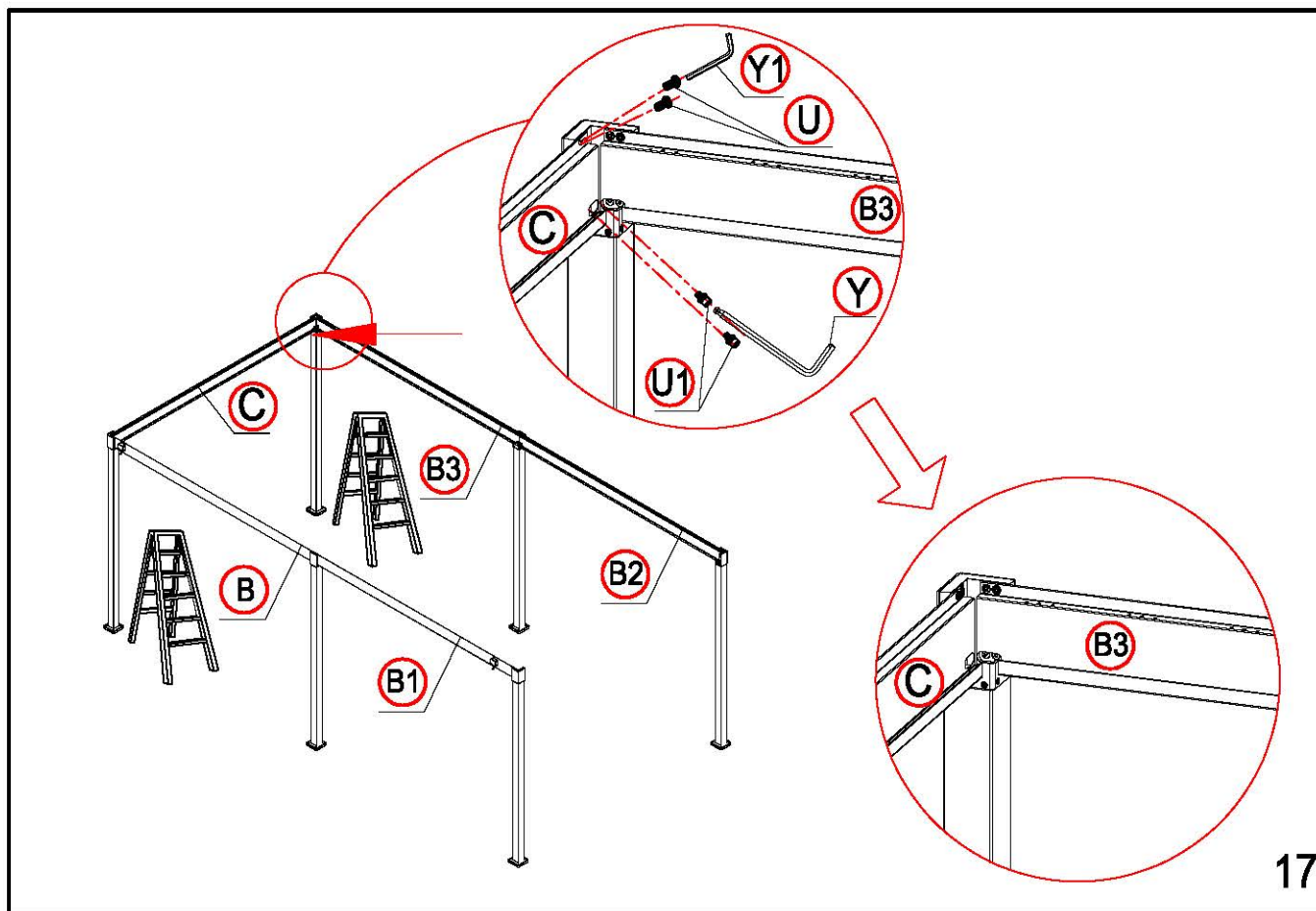
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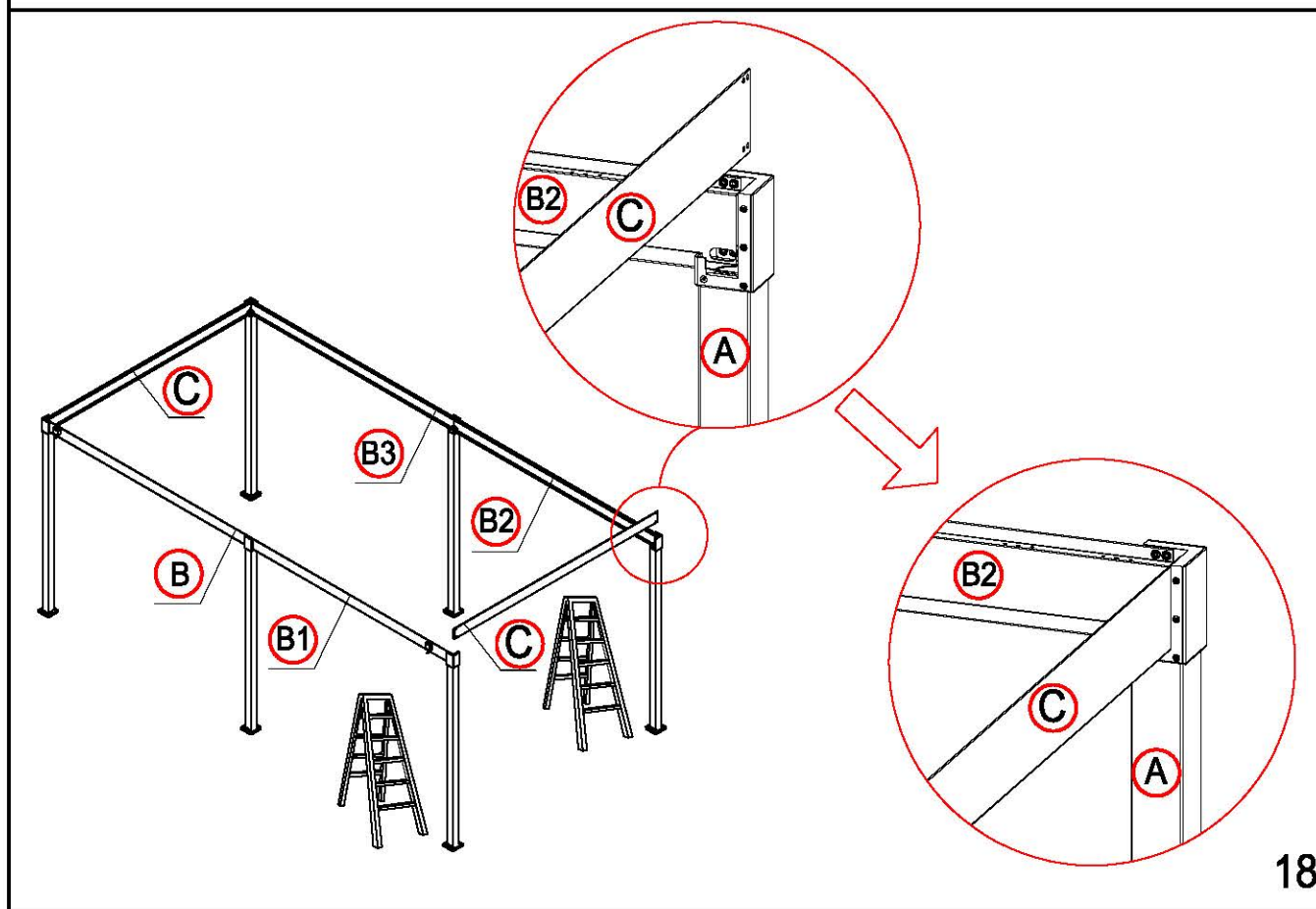
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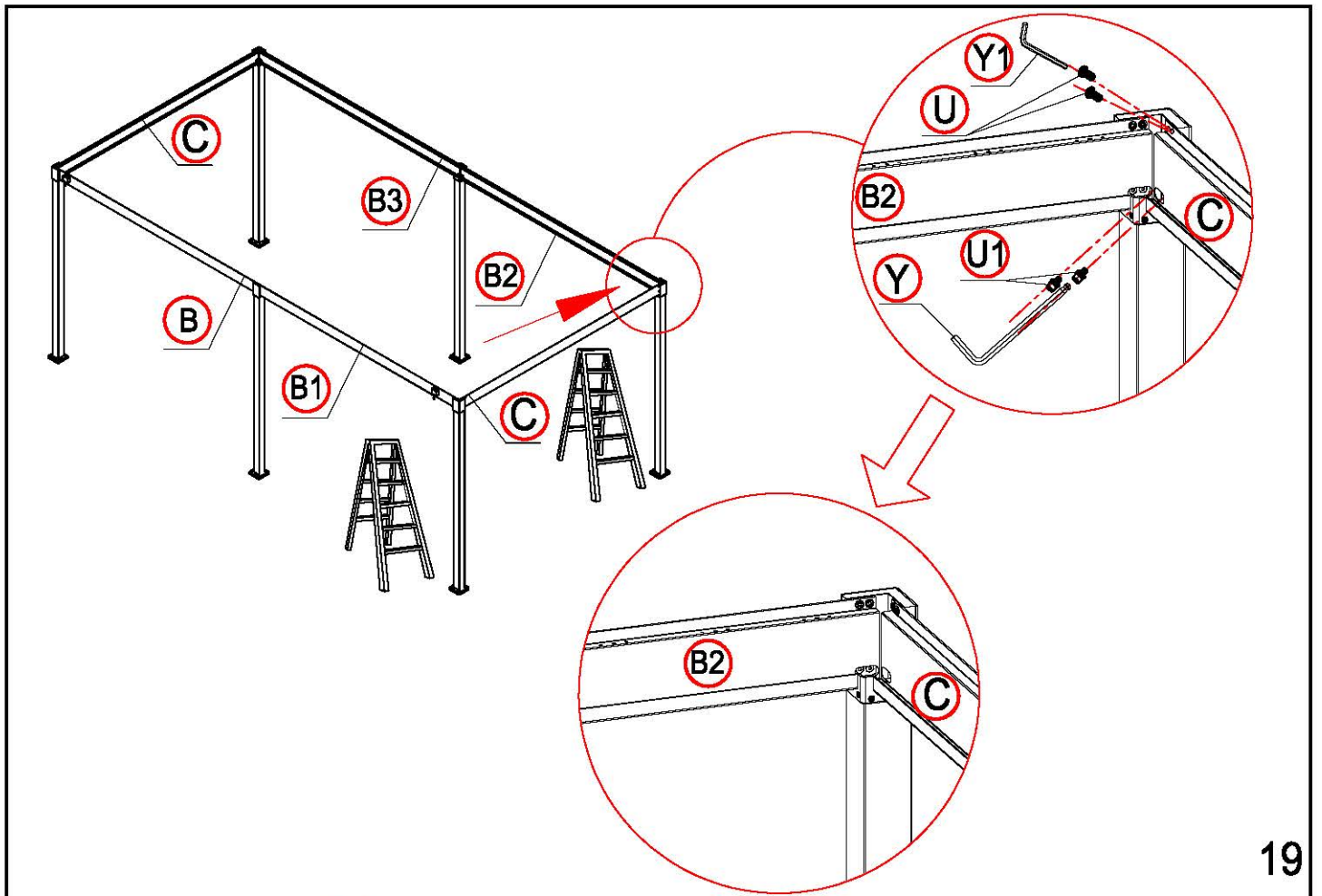
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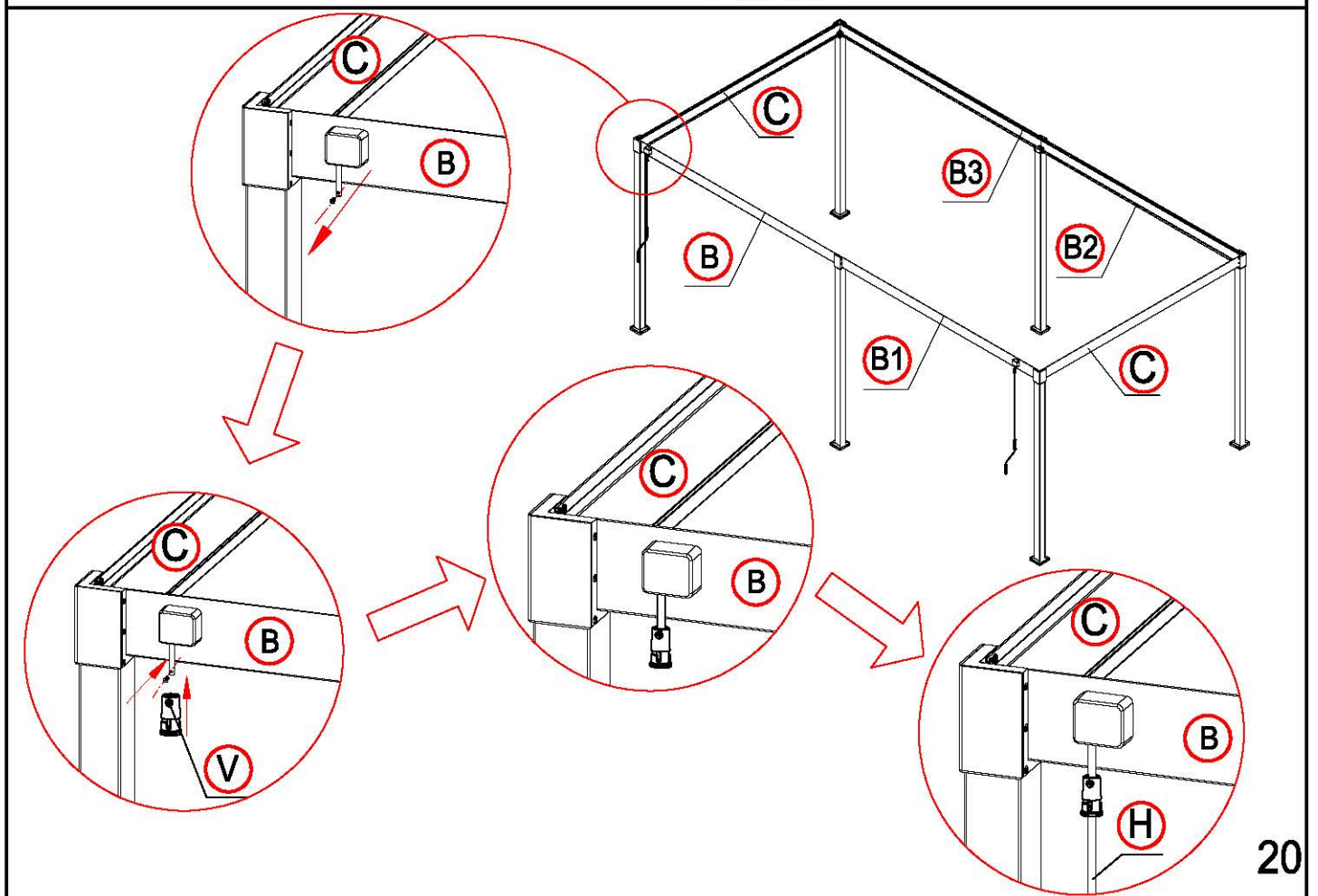
17



18



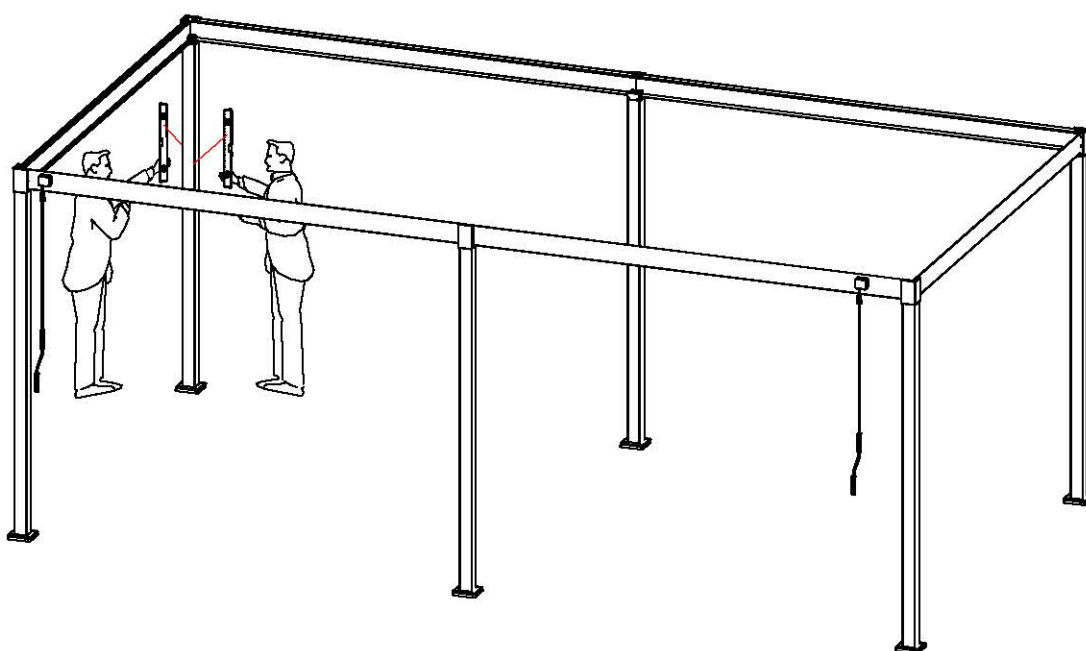
19



20

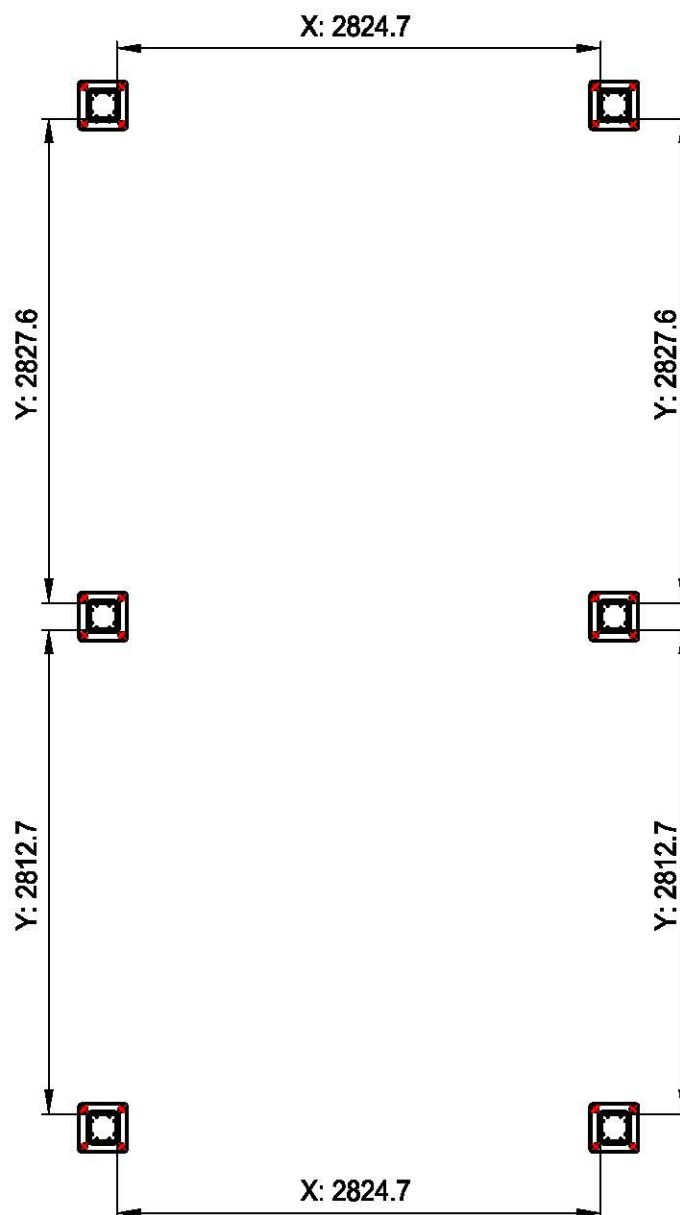
Frame adjustment

Now, you are almost done installing the main frame.
Please make sure all legs and beams are installed correctly.
You may have to unscrew certain bolts during the adjustment.

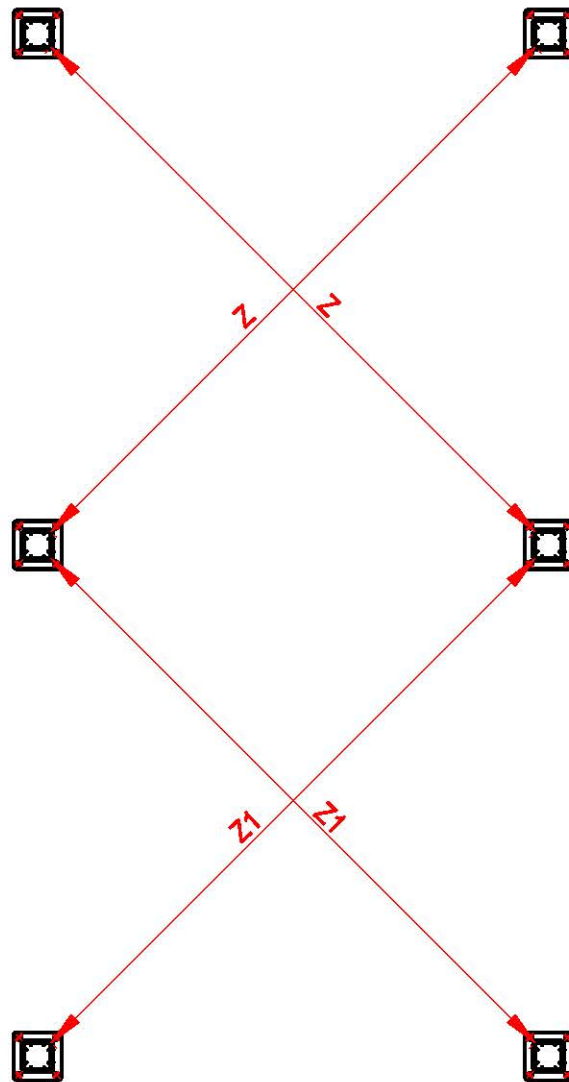


1. Pick a corner leg, which will be used to define the final placement of the pergola.
2. Put the level bar against both inner surfaces of the leg.
3. Adjust the leg until it reaches vertical position.
4. Make sure this leg stays in position during the following steps.

5. Measure the distances between adjacent legs.
6. Adjust other 3 legs accordingly until all distances are equal.
(Use the numbers in the following picture for reference.)

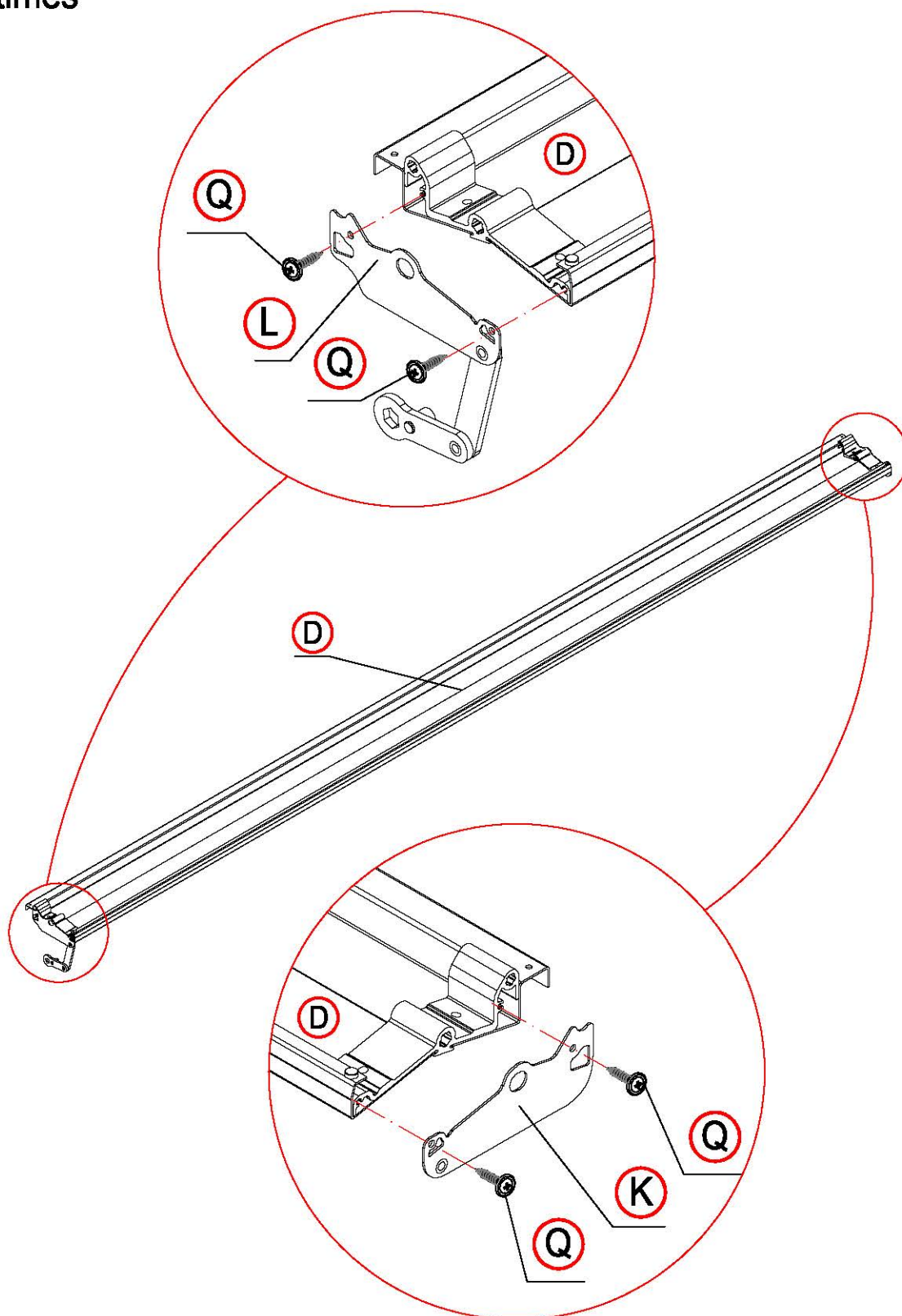


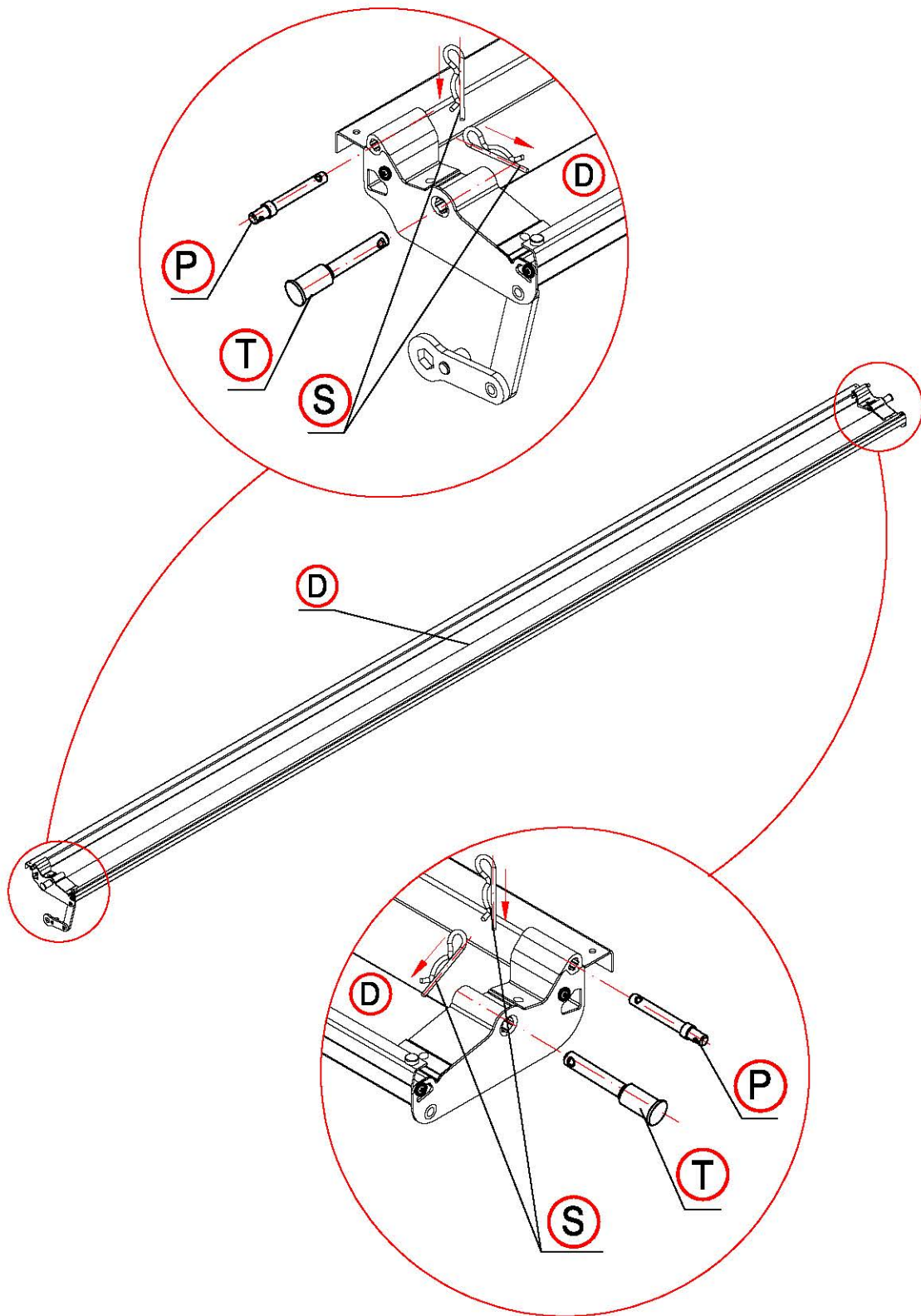
7. Measure the diagonal distances between opposite legs.
8. Adjust other 3 legs accordingly until both diagonal distances are equal. You may have to repeat step 5 and 6 after this step.

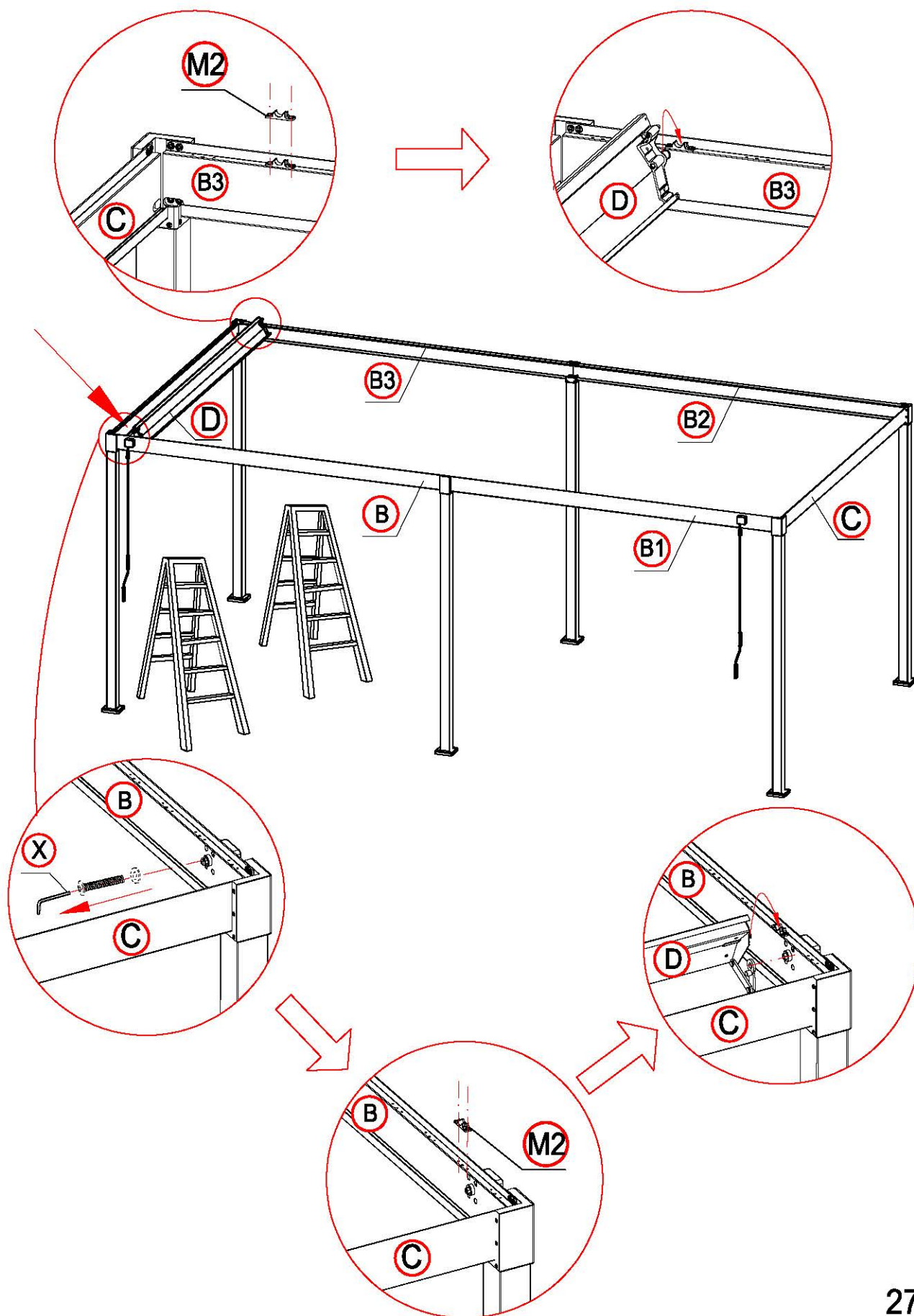


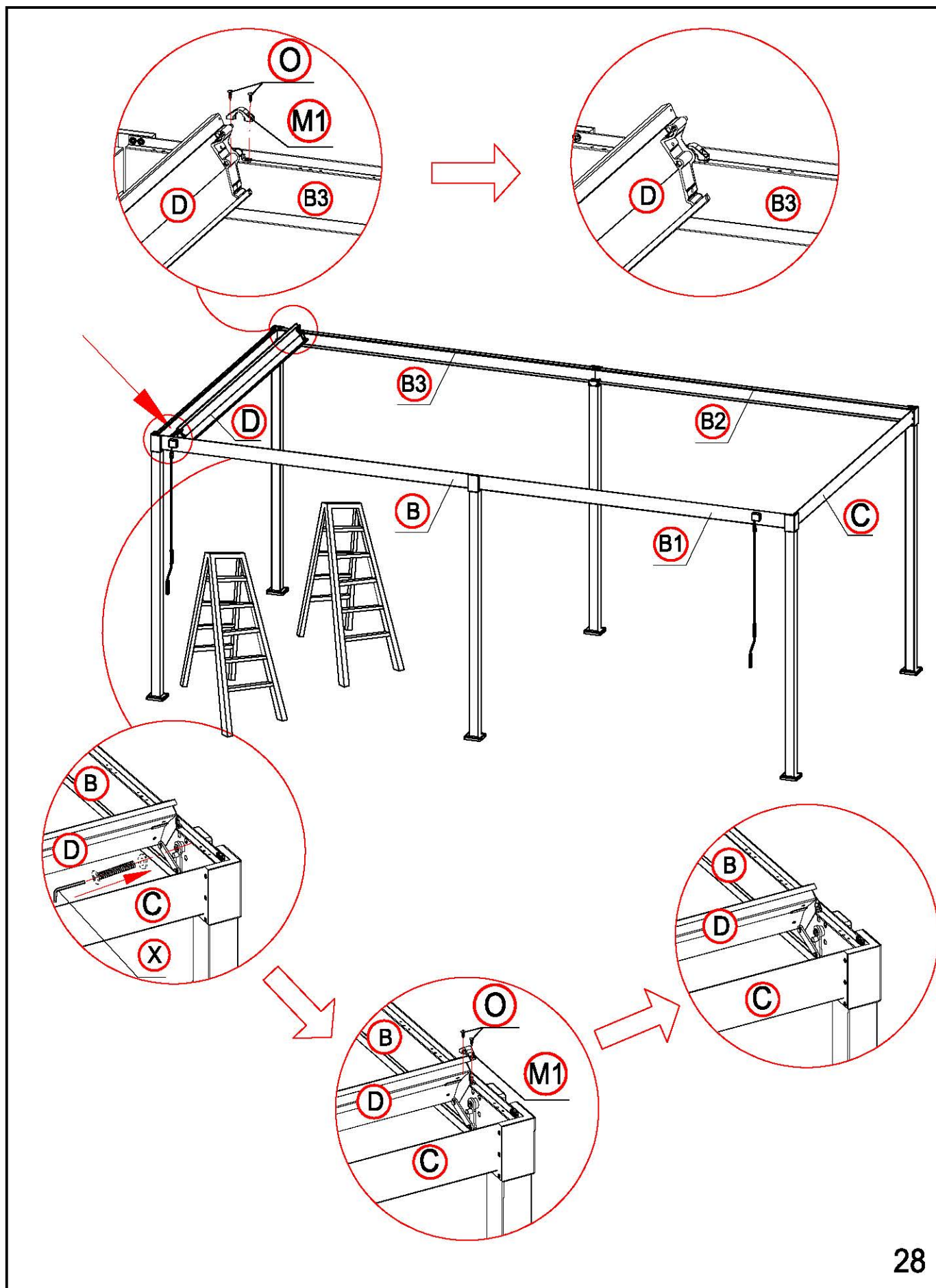
9. All leg distances are now verified.
10. Take the level bar and check if all legs are vertical
11. Take the level bar and check if all beams are level
12. If any large deviation shows during step 10 and 11,
then your ground may not be level. Please raise the pergola
legs that are positioned lower than the others. Failure to
adjust the pergola frame correctly could lead to issues
(noise/warp/interference) when installing louvers
and/or accessories later.
13. Now you have successfully finished the frame installation.
Please proceed to louver installation.

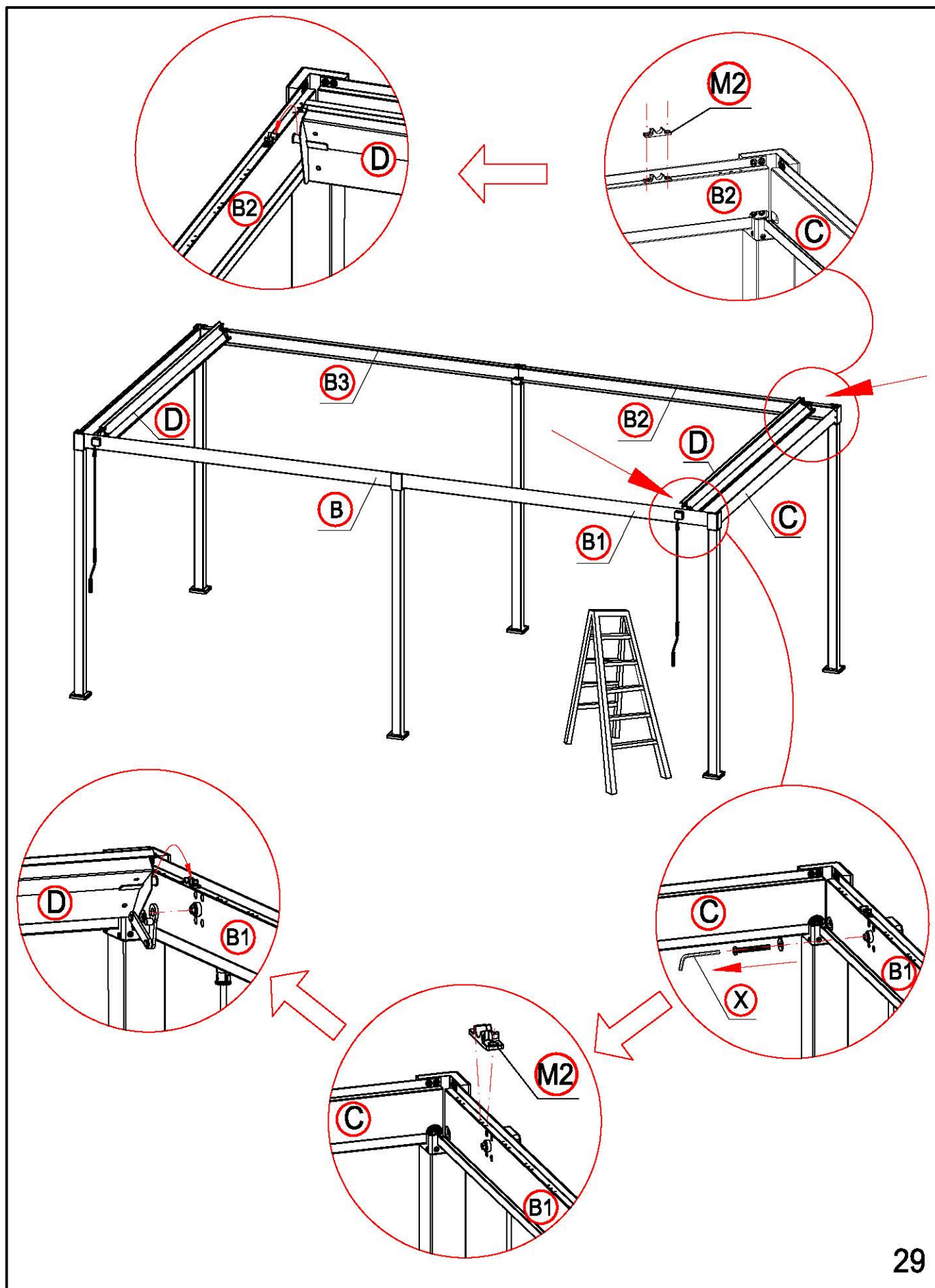
×2 times

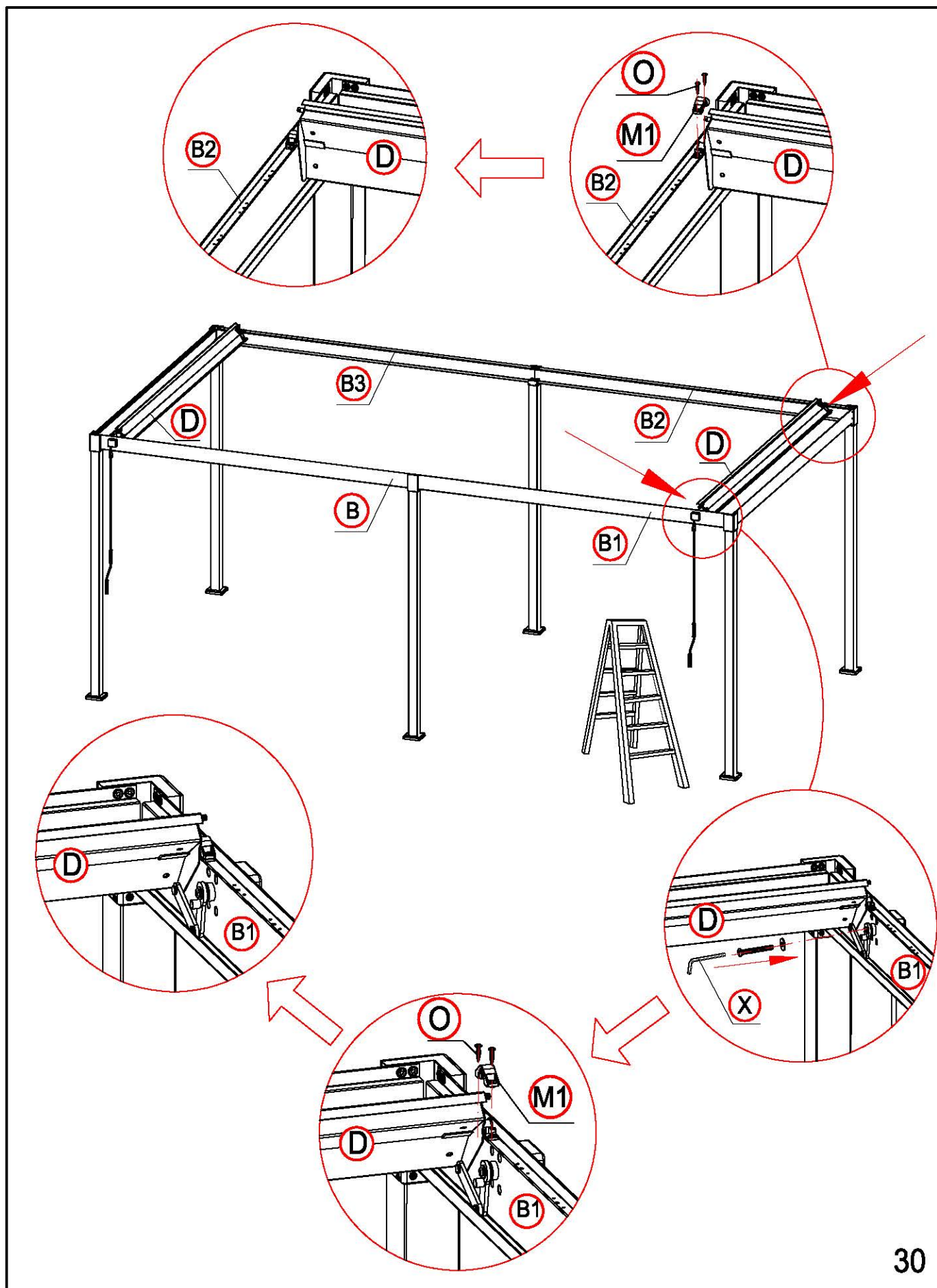




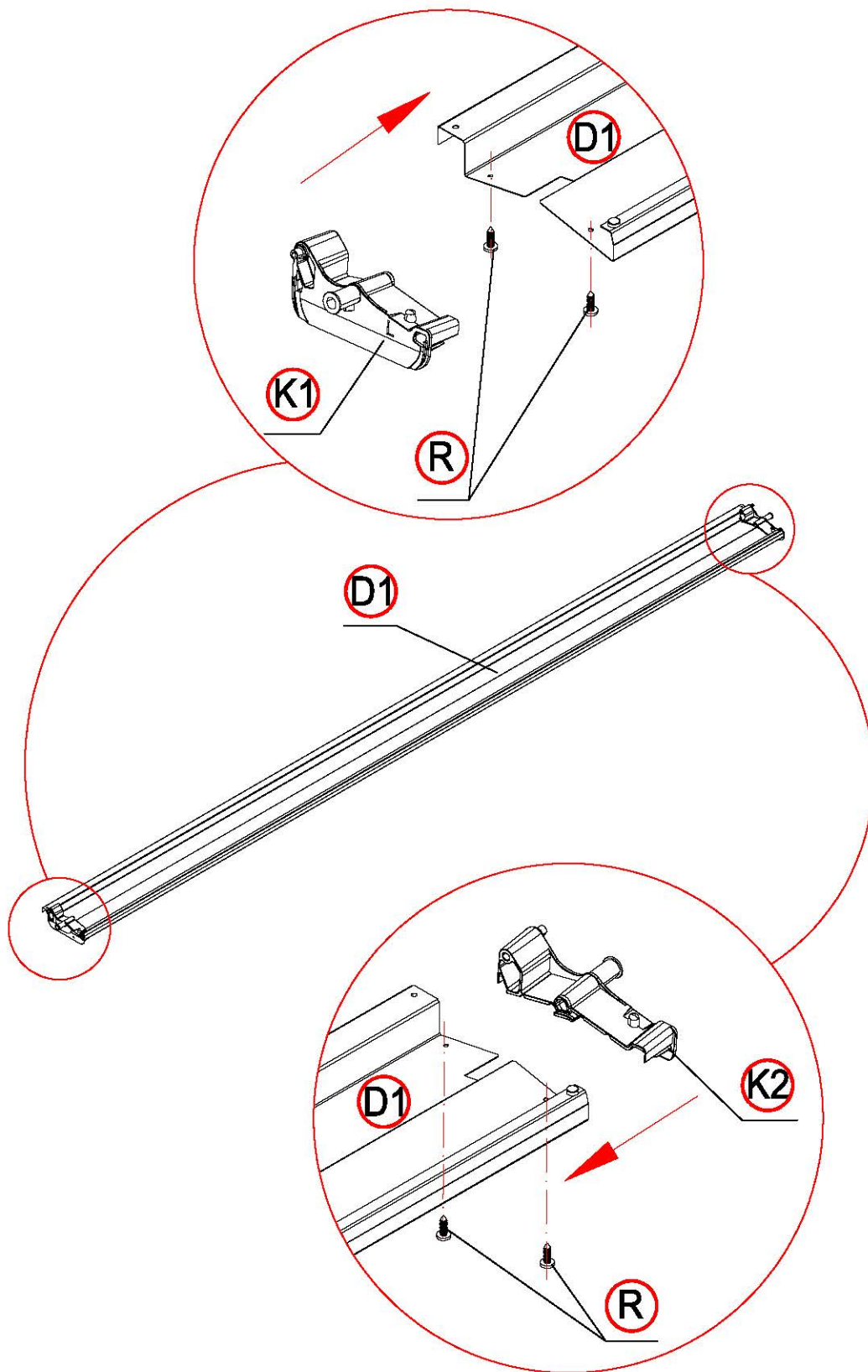


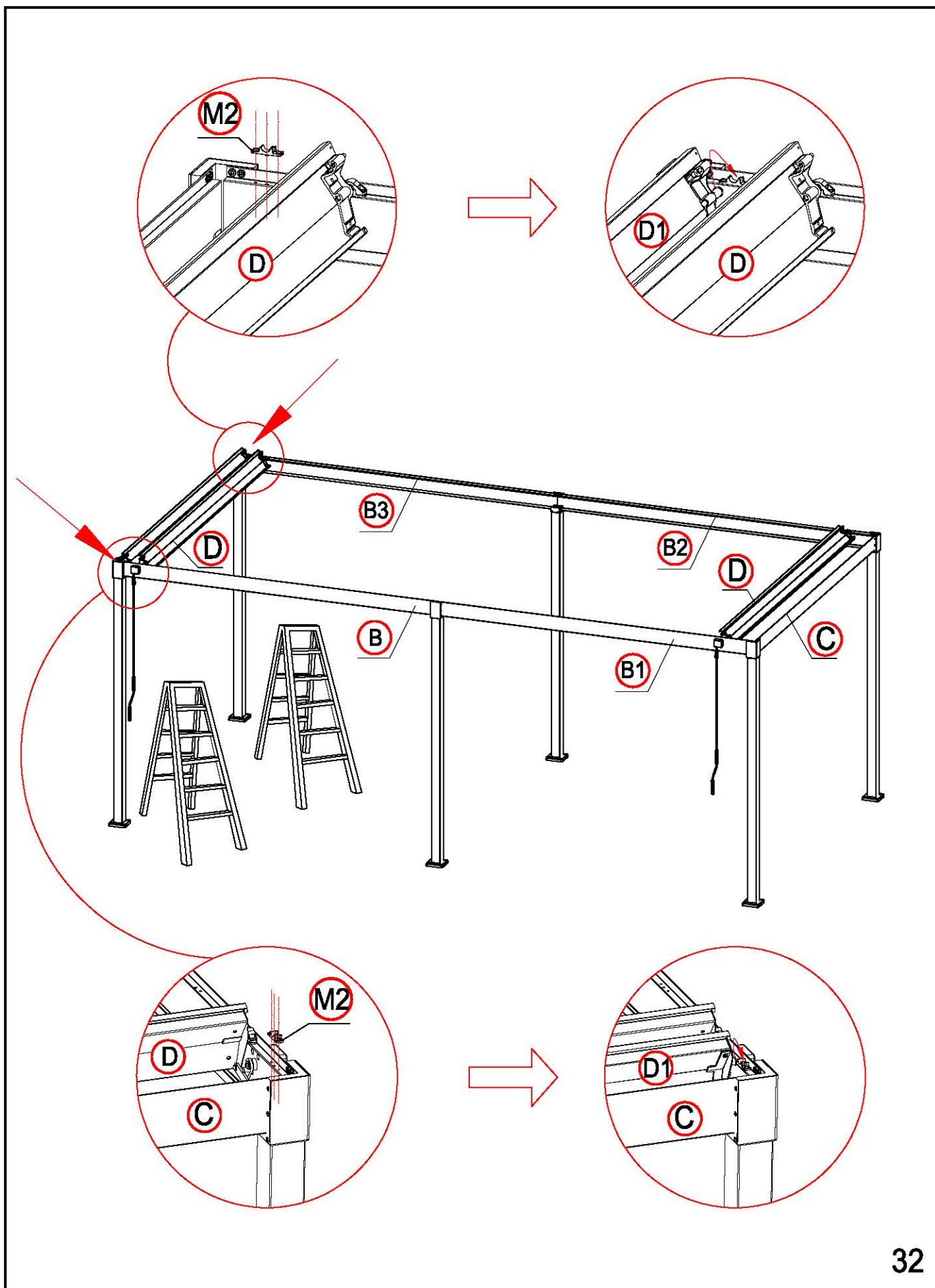


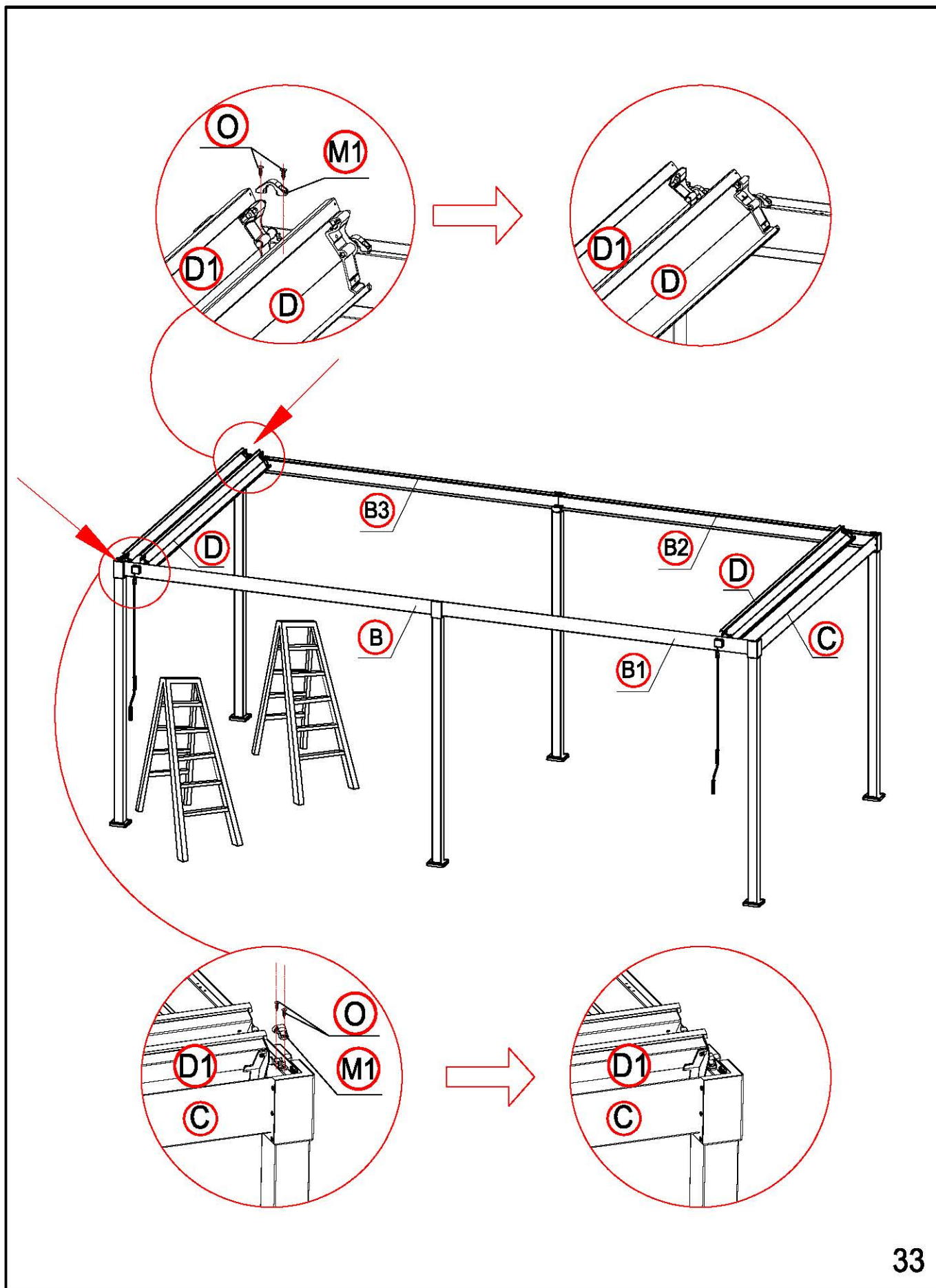




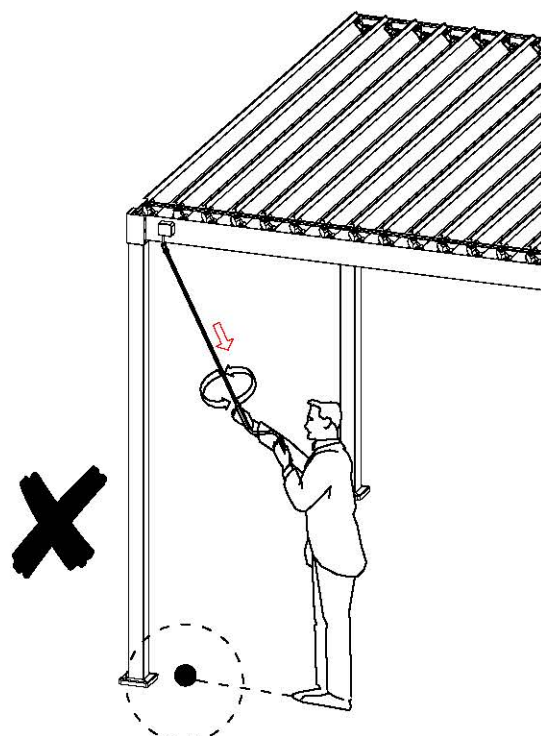
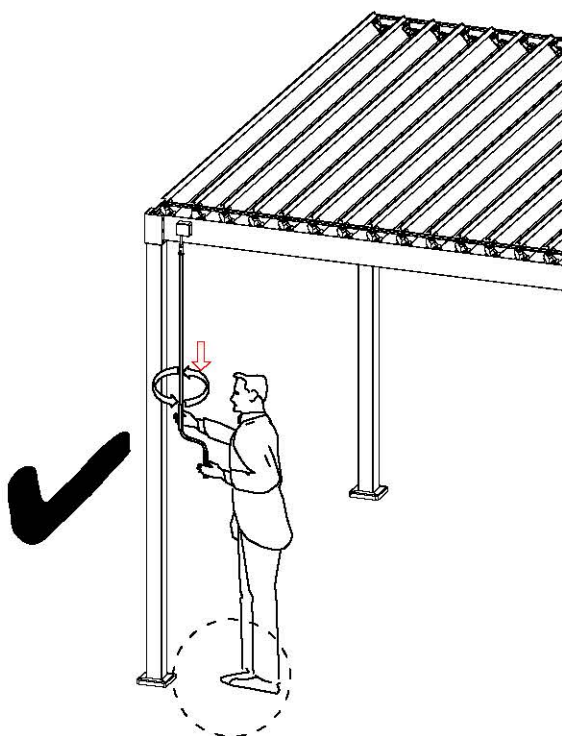
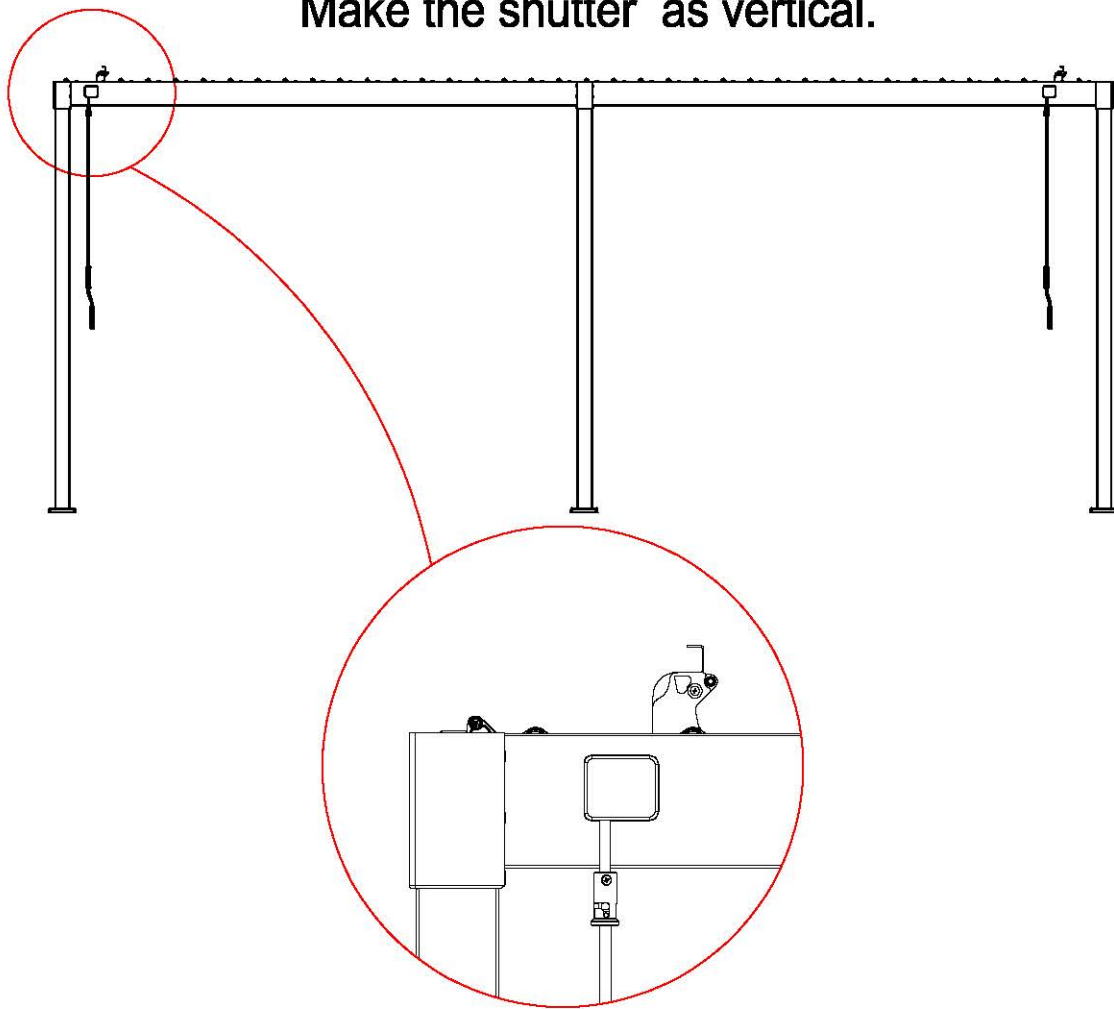
×36 times



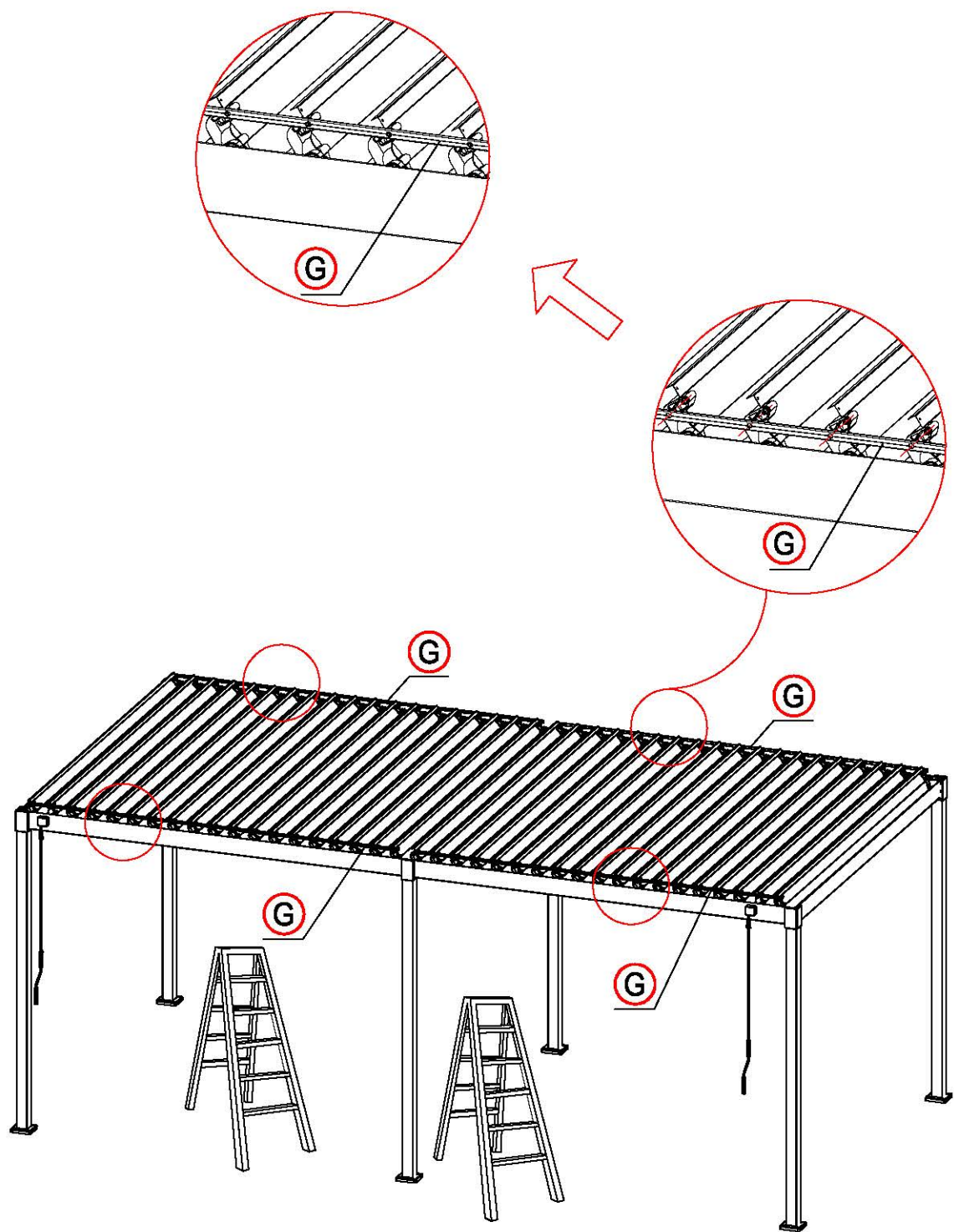




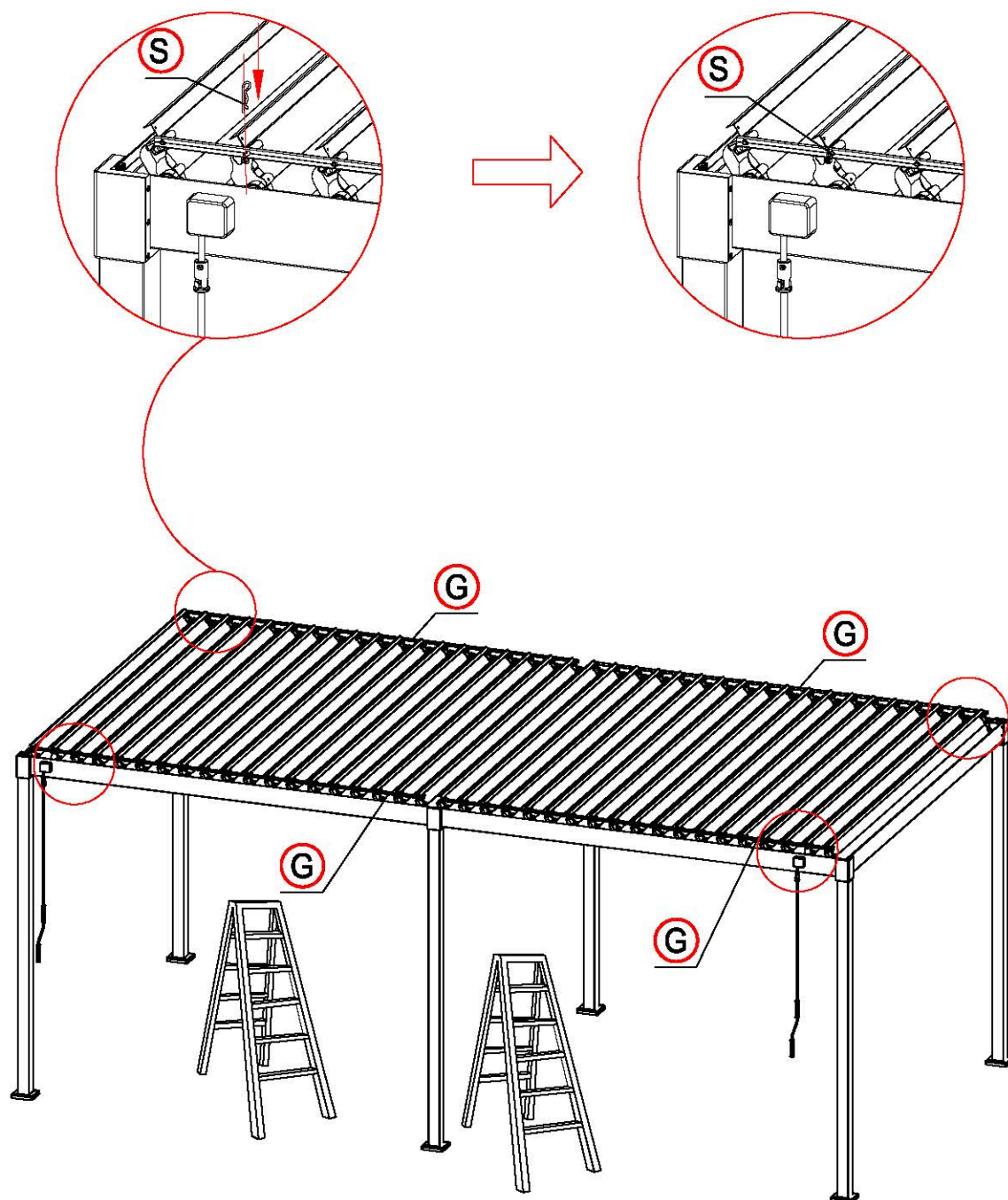
Make the shutter as vertical.



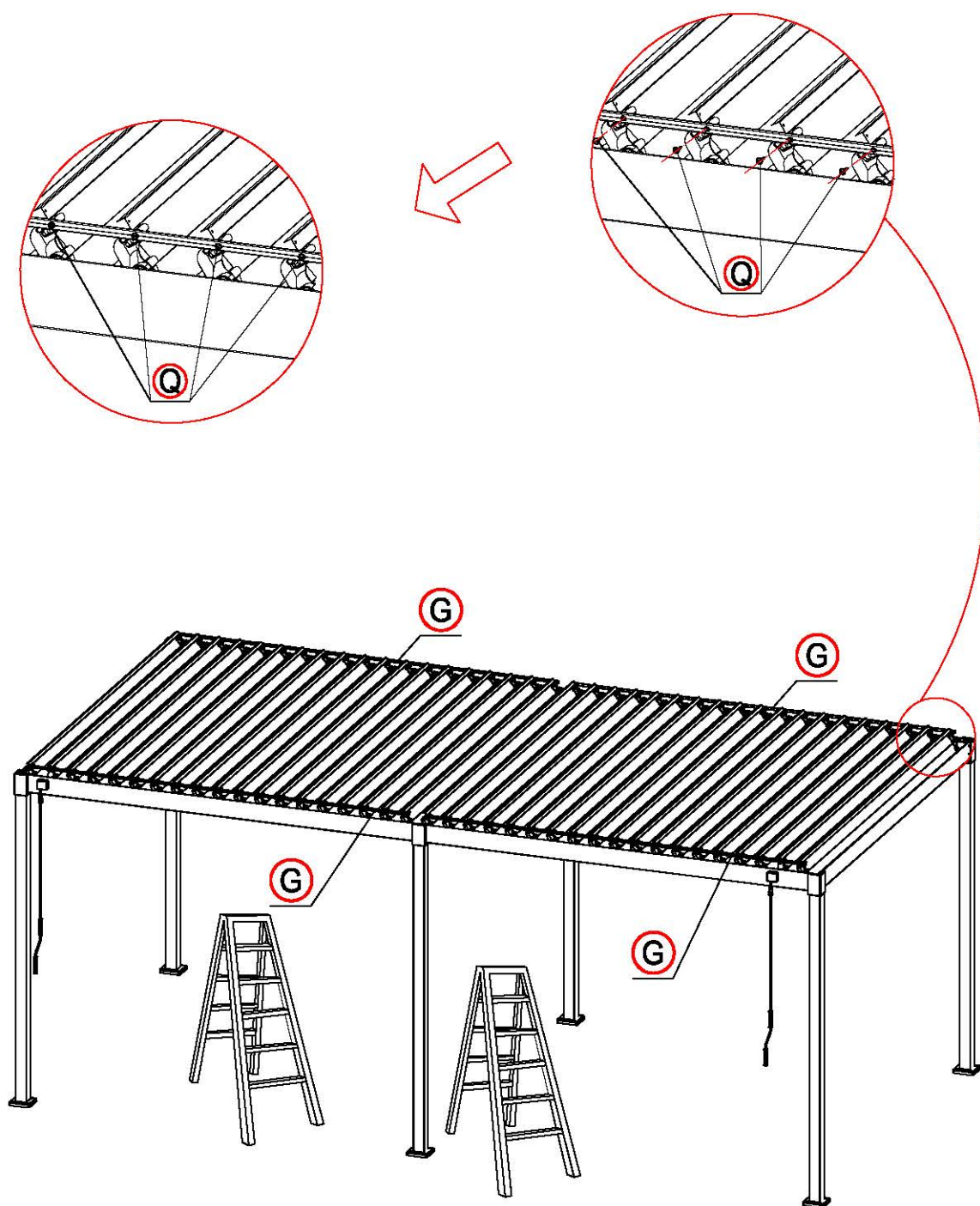
×4 times



×4 times



×72 times



×4 times

A 12mm diameter SDS-plus hammer drill bit is included in the package.
You may have to use your own drill bit if it does not fit your drill.

